Mikuni BS34 tuning

It is normal to have some climb in idle rpm as the bike warms. After I shut off the enrichener all the way (choke) and the bike is still cool having just run for a couple of minutes, it will idle around 1000rpm. After it warms up, it will vary from 1200-1400 rpm (give or take)- and there is nothing wrong with that.

An idle up around 3000 rpm if everything is adjusted indicates a lean condition from adjustment, air leak or idle circuit passages being dirty. I would turn the idle mixture out to 3.5 turns, make sure there is free play on the throttle cable, good plugs properly gapped, just let it idle to warm, then use the idle air screw to adjust to 1200 rpm. If the idle still climbs too high, then check for air leaks. If there are none, the carbs need cleaning.

If it is up against the head, in front of the slide valve, then it is an mixture screw. This will be in Lean, Out Rich. So these you have are the 8538 Mikunis on your twin? I'd say start about 2 turns out, with stock airbox and stock jets. With Pod's, you will need richer Pilot jets, and then still be around 2-3 turns out.

That's just the Pilot circuit.

To find the best setting is trail and err. you need to turn the screw in till the idle speed drops, then back out about 1/4 to 1/2 turns and then run it. It might be farther out, end up at 2-1/2 turns or 3 turns, maybe 3-1/2. If any farther I would suspect vacuum leak, or still to lean a Pilot jet, with Pod's



May visualize from this BS34 diagram how turning the pilot screw in clockwise reduces the volume of mixture through the orifice into the carb bore (which produces a leaner mixture into the combustion chamber), and how turning the pilot screw out counter-clockwise increases the volume of mixture through the orifice into the carb bore (which produces a richer mixture into the combustion chamber).

Mikuni Bs34 Tuning Manual

David Vizard

Mikuni Bs34 Tuning Manual:

Olav Aaen's Carb Tuning Handbook Olav Aaen, Aaen Performance, 2001 The Complete Workshop and Tuning Manual W. E. Blower, 1955 The Complete M.G. Workshop and Tuning Manual Walter Eric Blower, 1955 Bmc a Series Tuning Manual, 1956-65 J. H. Haynes, 1965 Tuning BL's A-series Engine David Vizard, 1991 The Complete MG Workshop and Tuning Manual Walter Eric Blower,1958 The Complete MG Workshop and Tuning Manual W. E. Yamaha IT250]/IT465] Owner's Manual Tuning and Service Yamaha International Corporation, 1981 Blower.1967 Yamaha YZ80J Owner's Manual Tuning and Service Yamaha International Corporation, 1981 **BMC** "A" Series **Tuning Manual** John Harold Haynes, 1965 Kawasaki KX60 Race Preparation and Tuning Manual Kawasaki Jūkōgyō Kabushiki Kaisha,1986 Speedsport Specification Manual for Engine Tuning, 1974 Kawasaki KX 80 Race Preparation and Tuning Manual Kawasaki Jūkōqyō Kabushiki Kaisha,1985 A manual of motor mechanics and high efficiency tuning L. Mantell,1917 Kawasaki KX 80, KX 80-II Race Preparation and Tuning Manual Kawasaki Jūkōgyō Kabushiki Kaisha,1986 Escort III & CVH Engine Tuning Manual Chris A. Bomford, Kevin L. Dodman, 1987

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