

# Spectrum® 375 X-TREME™

**Air Plasma  
Cutting**



## Quick Specs

### Industrial Applications

Maintenance  
Light construction  
Prototyping  
Body shops  
Fabrication  
HVAC ductwork

### Process

Air plasma cutting

### Rated Output

30 A at 92 VDC,  
40% duty cycle

### Cutting Capability

Rated: 3/8 in. (9.5 mm)  
Sever: 5/8 in. (15.9 mm)

### Weight

With torch: 19 lb. (8.6 kg)

### Required Input Pressure/Flow

5.0 scfm (142 L/min.) at  
90 psi minimum (621 kPa)  
120 psi maximum (828 kPa)

**X-TREME versatility** — Auto-Line™ provides state-of-the-art flexibility to the end user. The Auto-Line circuitry automatically connects to 120–240 V, single-phase power, 50/60 Hz, without removing the covers to relink the power source. No longer is there a concern if you have the correct machine for the shop or jobsite.

**X-TREME protection** — X-CASE™ provides ultimate protection during transport and storage. Additional space ideal for MVP plugs, consumable box, as well as gloves, eye protection, etc.

**X-TREME portability** — portable in the shop or at the jobsite — at 19 pounds the shoulder strap allows the end user to easily move from location to location.

**Auto-Retire™ technology** provides ultimate customer convenience by automatically controlling the pilot arc when cutting expanded metal or multiple pieces of metal. The pilot arc will switch in and out as fast as needed when cutting expanded metal and provides maximum power for cutting thicker metal — all automatically! No need for manual retriggering which reduces user hand fatigue.

**Heavy-duty work clamp** with flexible cable and quick connect.

**Compatible with engine-driven welders.** Complete cutting capability when powered by an engine-driven welder/generator with a 240 V receptacle of 4 kW or more.



**XT30 torch** with an ergonomic handle to help prevent operator fatigue and a flexible cable that makes maneuvering easier.

### Comes complete with:

- XT30 hand-held torch with 12 ft. (3.7 m) cable
- Heavy-duty work clamp with 12 ft. (3.7 m) flexible cable and quick connect
- X-CASE™ provides protection in transport and storage
- 10 ft. (3 m) MVP™ power cord
- MVP plugs 5-15P (120 V, 15 A), 6-50P (240 V, 50 A)
- Shoulder strap
- Consumables box with 2 electrodes, 2 tips, deflector, and air fitting

**LED indicators** for power, pressure, cup and temperature allow faster troubleshooting, eliminating unnecessary downtime.

**LVC™ line voltage compensation** provides peak performance power under variable conditions (power fluctuations up to ±15 percent) for steady cuts and cleaner ending cuts.

**Automatic air regulation** compensates for input pressure variation to provide constant recommended torch pressure for optimum cutting performance.



**Multi-voltage plug (MVP™)** allows connection to 120 or 240 V receptacles without tools — choose the plug that fits the receptacle and connect it to the power cord.



Power source is warranted for three years, parts and labor.  
XT torch is warranted for one year, parts only.



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# Miller Spectrum 375 Manual

**J Elliott**



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