

block. Shut off the fuel and remove the fuel line. Unbolt the fuel tank from its rear support, loosen the fuel tank front support bolts and block up between fuel tank and rocker cover.

Note: Some mechanics prefer to completely remove the fuel tank. Loosen the U-bolt assembly from front end of throttle rod. Disconnect battery cables and remove battery. Disconnect tail light wires and wires from starter safety switch. Unbolt battery platform from engine and remove steering wheel, steering wheel Woodruff key, felt washer (25—Fig. MF237), spring (23), chrome cap (24) and rubber seal (22). Remove the cap screws retaining the instrument panel and battery platform to steering gear housing and lift the instrument panel and battery platform assembly from tractor.

21. Disconnect drag link from pitman arm, remove the cap screws retaining the transmission cover to transmission housing and lift the steering gear and transmission cover unit from tractor.

22. **OVERHAUL GEAR UNIT.** The steering gear unit can be overhauled

without removing the gear housing assembly from tractor by removing the instrument panel and battery platform assembly as outlined in paragraph 20.

Remove pitman arm from lever shaft and remove the gear housing side cover (18—Fig. MF237). Withdraw the lever shaft and stud assembly. Examine the stud and renew same if damaged or excessively worn. Note:



Fig. MF238—Upper pedestal and drag link installation on models F40, MH50 & MF50 equipped with manual steering and adjustable type front axle. The installation on tricycle models is similar except for details of the lower steering arm.

On axle type tractors, the stud (14A) is mounted in roller bearings, but component parts of the stud assembly are not sold separately.

Remove the steering column and gear housing cover (2) and save shims (4) for reinstallation. Withdraw the camshaft, remove snap rings (5), cups (6) and bearing balls (7). Examine all parts and renew any which are questionable.

New lever shaft bushings (11) should be reamed after installation, if necessary, to provide an inside diameter of 1.6235-1.625. The lever shaft (15) should have a clearance of 0.0005-0.003 in the bushings.

When reassembling the unit, adjust the camshaft bearings as in paragraph 18 and the lever backlash as in paragraph 19.

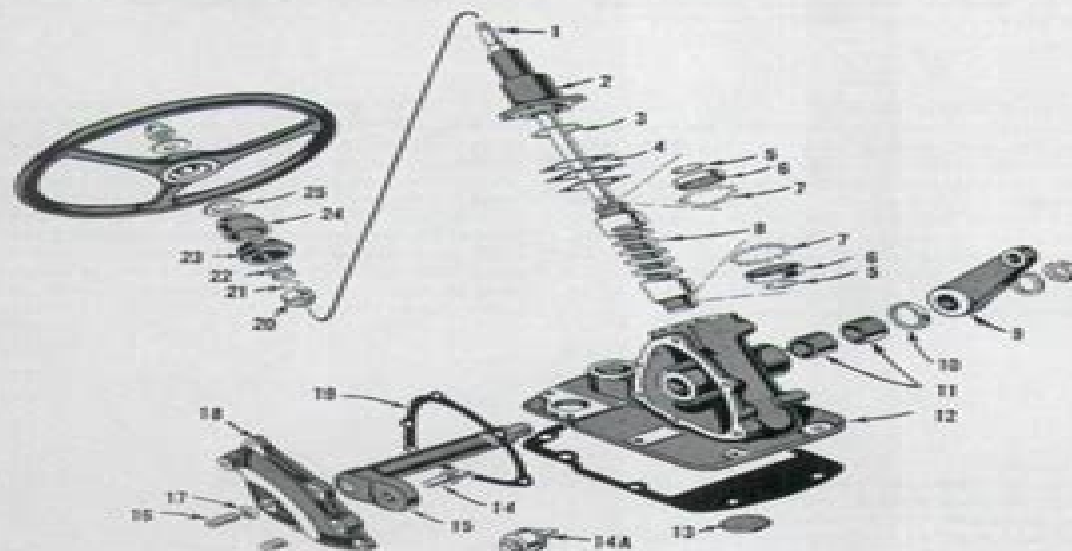


Fig. MF237—Exploded view of the cam and lever type steering gear unit used on models F40, MH50 and MF50. Camshaft bearings and lever backlash are adjustable.

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|-------------------------------|---------------------------|----------------------------------|-------------------------|
| 1. Woodruff key | 9. Cam and shaft assembly | 14. Lever stud (tricycle models) | 18. Side cover |
| 2. Steering column side cover | 10. Pitman arm | 14A. Lever stud (axle models) | 19. Gasket |
| 3. "O" ring | 11. Bushings | 15. Lever shaft | 20. Bearing assembly |
| 4. Shims | 12. Bearing | 16. Adjusting screw | 21. Bearing spring seat |
| 5. Snap ring | 13. Housing gird | 17. Lock nut | 22. Spring |
| 6. Seal | | | 23. Seal |
| 7. Steering fork | | | 24. Steering column cap |
| | | | 25. Felt seal |

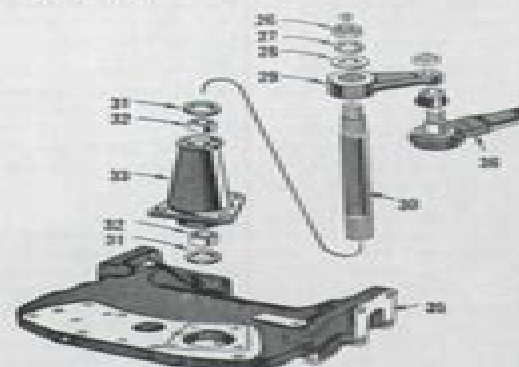


Fig. MF239—Exploded view of the upper pedestal and components used on models F40, MH50 and MF50 with manual steering.

- | | |
|------------------------|--------------------|
| 26. Nut | 30. Pedestal shaft |
| 27. Lock washer | 31. Dust seal |
| 28. Felt washer | 32. Bushings |
| 29. Upper steering arm | 33. Pedestal |
| | 34. Front support |

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