

time the injection pump as outlined in paragraph 46 and scribe new timing marks on gear and/or hub. Pump drive hub end play should be within the limits of 0.003-0.011 when measured with a feeler gage as shown in Fig. 20. If end play is excessive, the retaining snap ring (1-Fig. 21), bronze bushing (2) or drive hub (3) is probably worn; to remove the drive hub, first remove the injection pump and working from the rear, unscrew and remove snap ring (1). Hub (3) can now be withdrawn. The bronze bushing (2) is shouldered at front of block bore and can be removed and reinstalled with suitable push-pullers after hub is removed. Refer to paragraph 47 when installing the injection pump.

20. IDLER GEAR AND HUB. The idler gear hub seats against the machined front face of engine block and retaining cap screw holes are oversized as shown in Fig. 23. The idler gear hub can thus be shifted on block face to allow for equalization, and adjustment within limits, of the timing gear backlash. When installing the timing gears, make sure all timing marks are aligned as shown in Fig. 16, then install and tighten, but do not lock, the idler gear retaining cap screws. Check the backlash between the idler gear and each of the other gears in turn. Backlash should be within the limits of 0.0015-0.003. Equalize the backlash by slightly



Fig. 21—Exploded view of injection pump drive gear, hub and bushing.

1. Snap ring
2. Bushing
3. Hub
4. Cover

loosening the idler gear retaining cap screws and shifting the idler gear as required. With backlash equalized and adjusted, tighten the retaining cap screws to a torque of 30 ft.-lbs. and lock in place by bending the corners of tab washer.

NOTE: When adjusting the backlash, give preference to crankshaft and camshaft gears. Clearance in excess of the recommended 0.003 maximum is permissible in injection pump drive if necessary.

The injection pump idler gear is equipped with a renewable bushing. Make sure the oil holes in bushing and gear bore are aligned when a new bushing is installed. The oil passages in idler gear provide pressure lubrication for the timing gear train.

TIMING GEAR HOUSING

All Models

21. The flat steel timing gear housing (rear plate) can be removed from engine block after removing the timing gears and four retaining cap screws. Housing is not dovetailed to engine block; if housing is removed for service on gaskets, block or crankshaft, make sure alignment is correct when installing, as follows:

Install housing and retaining cap screws, tightening the screws only enough to prevent movement of housing. Temporarily install timing gear cover with crankshaft front oil seal in place. Using the special Massey Ferguson aligning tool (MFN 833) or the crankshaft pulley, make sure that seal is centered over crankshaft and all cover retaining screws can be installed. Shift the housing slightly, if necessary for proper alignment; then remove timing gear cover and tighten the housing retaining cap screws securely.

CAMSHAFT

All Models

22. To remove the camshaft, first remove timing gear cover as outlined in paragraph 18, rocker arms as in paragraph 15, and oil pump as in paragraph 32. Remove the starter, then remove the tappet inspection cover with fuel lift pump attached. Lift out the fuel pump push rod as shown in Fig. 24. Remove camshaft gear, idler gear, injection pump drive

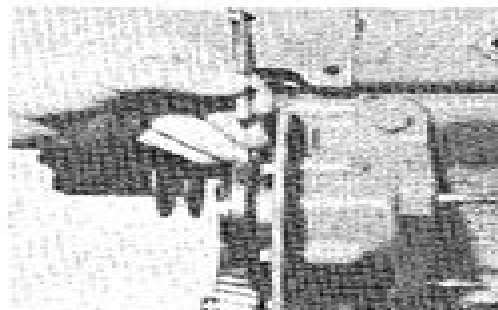


Fig. 20—End play of injection pump drive gear hub should be 0.003-0.011 when measured with a feeler gage as shown.

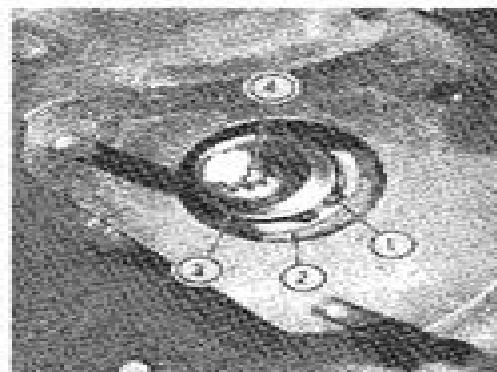


Fig. 22—Installed view of injection pump drive gear hub as seen from rear. Refer to Fig. 21 for parts identification.

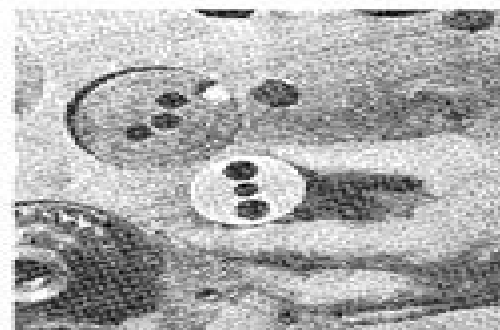


Fig. 23—Cap screw holes in timing idler gear hub are oversized as shown, to permit adjustment of timing gear backlash.

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