



Fig. 20—Exploded view of float pump assembly. Pump of the type used on Model M135.

Good reason of failure are: improper for the float pump which will indicate the probable cause. A careful inspection of the valve and float assembly will usually help in diagnosing the cause of trouble.

Models M135 - M140

21. On these models, the power steering control valve is mounted on the cylinder and attached to the front steering column bracket through the column shaft. Refer to Fig. 21 for correct adjustments are provided for steering smoothly and synchronization of the control valve with wheel movement.

Loss of power assistance in one direction only, is most likely caused by improper adjustment of the control valve link.

Loss of power assistance in both directions is most likely caused by improper adjustment of the sensitivity adjusting screw, but could be caused by lack of fluid, a sticking control valve, internal leakage within the cylinder, an improperly adjusted or deteriorating relief valve or a deteriorating pump.

Smaller action could be caused by air in the system, a sticking control valve, improper adjustment, wear or leakage in steering linkage or the use of incorrect mounting fluid.

Steering could be caused by an improperly adjusted sensitivity screw or wear in steering linkage.

NOTE: Although the control principle and general operation is similar on M135 and M140, the valve of the valve and cylinder are mounted on these M135.

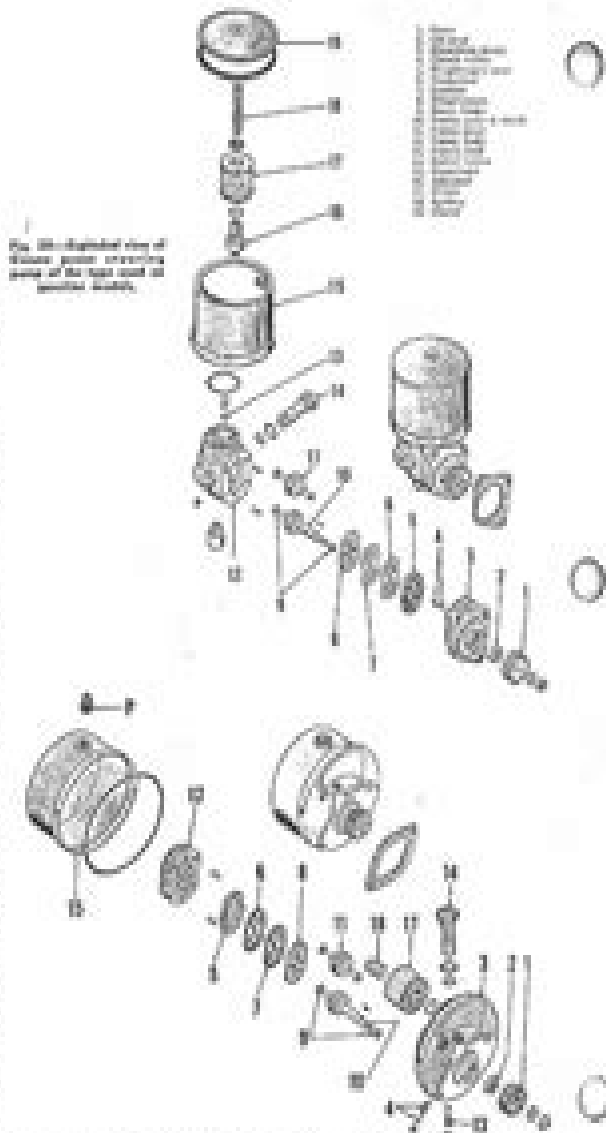


Fig. 21—Exploded view of float pump assembly. Pump of the type used on these models. Refer to Fig. 22 for parts identification.

M135 - M150 - M145

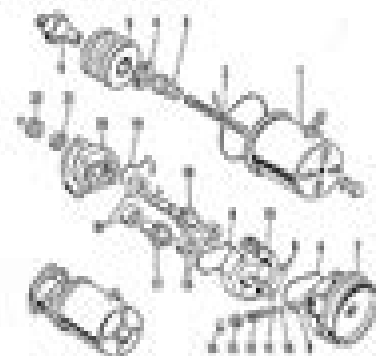


Fig. 22—Exploded view of float pump assembly. Pump of the type used on M135, M150, and M145.

The cylinder is extended in writing a letter from the Model M135, the cylinder moves. Inspecting the valve for wear from M135 to adjust in the left. Refer to the proper adjustment paragraph when making the adjustment.

SYSTEM OPERATING PRESSURE AND RELIEF VALVE

22 Model

22. A pressure test of the hydraulic circuit will determine whether the pump, relief valve or some other part in the system is malfunctioning. To make the test, proceed as follows:

Connect a pressure test gauge and shut off valve in series with the pump pressure line as shown in Fig. 23. Note that the pressure gauge is connected to the circuit between the control valve and the pump. Open the control valve and run engine until operating fluid is warm. Open the throttle and check the absolute value only long enough to obtain a reading. Gauge reading should be 100 psi. If it is not, either the pump or relief valve is malfunctioning. On Model M135, about the relief valve can be adjusted after removing the expansion plug (see Fig. 24). On all other models, the relief valve cartridge (see Fig. 25 or 26) is adjustable only as a unit, and is not adjustable.

POWER STEERING PUMP

Note M135 about motor is equipped with a float pump type pump shown as shown in Fig. 25. All other models use a float pump type pump, refer to Fig. 26.

23. At pump are given shown from the upper mounted. Refer to the appropriate reference paragraph for correct pump tests.

Control Pump

24. Refer to Fig. 25 or 26 for the exploded view of pump. If pump body or gear are worn or scored, it is recommended that the complete pump be replaced.

When reassembling the pump, make sure that each valve (4) is properly installed in the correct hole. Install discharge and (5) open side down and work the seal firmly in the groove using a short rod. Press pressure gauge (6) and plastic gauge (7) into relief in discharge only then install discharge (8). With screws turn toward the pump body and (9) side by toward inside of pump. After assembly, pump should have a slight amount of drag, but should move freely.

Mount the pump as outlined in paragraph 25 after pump is assembled.

Washer Pump

25. Refer to Fig. 25 for an exploded view of pump. All parts are available individually; however, it is recommended that the pump gears (17 & 18) and four bearings (19) be replaced at the same time if any are damaged because of wear in steering. If motor bearing (20) is also worn or scored, it is recommended that the pump be replaced.

To assemble the pump, lubricate the large "O" ring (21) and the two small "O" rings (22) and install them in their grooves; then position center bearing (23) on rear body (24) and

cover by temporarily installing two of the assembly bolts. Fit one of the bearings (25) in motor housing with round groove up (toward gear pump). Position the gears (17 & 18) in the bearing housing; then install the remaining bearings (25) with all other grooves toward gear. Install seal (26) in housing (25) with lip toward the gear, after this mounting outside of seal with a sealing compound. Lubricate and install the remaining "O" ring (21) and seal ring (22) in housing (25). Lubricate the lip of all seal (25). Remove the two previously installed assembly bolts; then temporarily slide bearing (25) over extended portion of gear shaft (20). Mount the four assembly bolts and tighten evenly to a torque of 20-30 ft.-lb.

Fit and bleed the system as outlined in paragraph 25, after pump is installed and check and adjust relief pressure as outlined in paragraph 25.

ADJUSTMENT

Model M135

26. On Model M135 location of adjustment of the power steering control valve and cylinder are a necessary part of the correct procedure, and no external adjustments are provided. Refer to paragraph 20 for the correct and adjustment procedure for the control valve, and to paragraph 25 for the steering system.

Model M150

27. Adjustments are provided for synchronization of control valve linkage and for valve sensitivity. Refer to Fig. 25 and proceed as follows:

Open the grille door and remove pin (28) connecting the valve linkage to steering arm. With engine running at about 1,500 rpm and wheels in a straight-ahead position, fully lower the control (29) and turn off-pulling pin (28) clockwise until it bottoms. Loosen lock lock (30) and turn linkage pin (28) 1/2 turn more; install linkage pin (28) can be inserted through steering arm and lock with nut mounting the control valve. Install and secure the pin (28). With linkage connected, back out the adjusting pin (31) seven full turns.

Check the adjustment by turning steering wheel. If more ease of steering is desired, back out adjusting pin (31) an additional amount. If too hard, turn pin (31) down that 25 turns.

With linkage properly adjusted, steering effort should be approximately equal for a right-hand or left-hand turn. If steering action is not fully

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