

# OPERATING THE ENGINE



## CAUTION

To avoid personal injury:

- Read "Safe Operation" in the front of this manual.
- Read the danger, warning and caution labels located on the tractor.
- To avoid the danger of exhaust fumes poisoning, do not operate the engine in a closed building without proper ventilation.
- Never start engine while standing on ground. Start engine only from operator's seat.

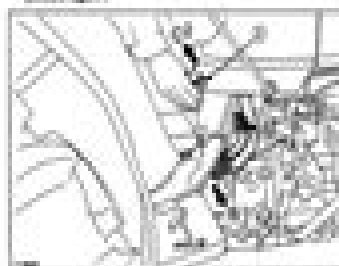
## IMPORTANT:

- Do not use starting fluid or ether.
- When starting the engine after long storage of more than three months, first put the engine stop knob and then activate the starter for about ten seconds to allow oil to reach every engine part.
- To protect the battery and the motor, make sure that the starter is not continuously turned for more than 30 seconds.

## STARTING THE ENGINE

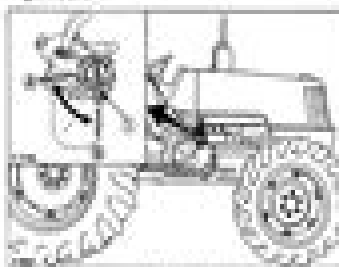
### 1. Set the parking brake

- To set the parking brake:
  - Interlock the brake pedals.
  - Depress the brake pedals.
  - Lock the brake pedals with the parking brake knob.
- To release the parking brake, depress the brake pedals again.



(A) Parking brake knob  
(B) Interlock the brake pedals  
(A) "LOCK"  
(B) "RELEASE"

### 2. Make sure the fuel cock is in the "OPEN" position.



(A) Fuel cock  
(A) "CLOSED"  
(B) "OPEN"

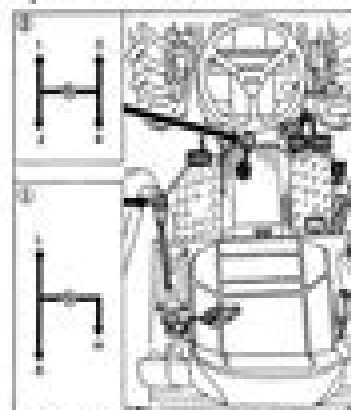
### 3. Make sure the engine stop knob is pushed in.

Push in the engine stop knob if it is pulled out, or the engine will not start.



(A) Engine stop knob  
(A) "PUSH"

### 4. Place the shift levers in "NEUTRAL" position.



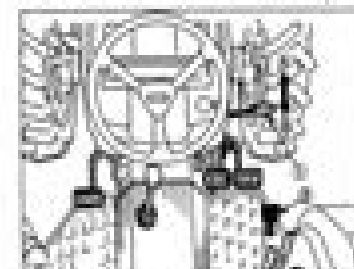
(A) Range gear shift lever  
(B) Main gear shift lever  
(A) "NEUTRAL, FORWARD"  
(B) "NEUTRAL, FORWARD"

### 5. Place the PTO clutch control lever in "OFF" position and hydraulic control lever in "LOWEST" position.



(A) PTO clutch control lever  
(B) Hydraulic control lever  
(A) "OFF"  
(B) "LOWEST"

### 6. Set the throttle lever to about 1/3 way.



(A) Throttle lever  
(B) Throttle lever  
(A) "1/3"  
(B) "1/2"

# Kubota Service Manual M5400

**O García**



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