

GE
Marine

LM2500+G4 Marine Gas Turbine

GE's LM2500+G4 aeroderivative gas turbine is the 4th generation of the industry standard-setting LM2500 marine gas turbine. Its main features are increased power (17%) compared to the 3rd generation LM2500+, the same high reliability and availability and the same high efficiency power cycle. The LM2500+G4 system's modular design with its split compressor casing, in-place blade and vane replacement, in-place hot-section maintenance and external fuel nozzles provide for easy and timely repair and refurbishment.

Comparing the Design of the LM2500+G4 to the LM2500+

The increase in power while retaining reliability and maintainability is derived from a combination of a 6% increase in airflow, higher exhaust gas temperatures, and a higher pressure ratio (24.2 vs. 23.6) through incorporation of the following, proven technology enhancements:

- Redesigned inlet guide vanes (IGV) and re-staggered stage 0 blisk airfoils
- Increased high-pressure compressor life through changes in rotor materials
- Redesigned stage 1 high-pressure turbine blade with improved cooling and oxidation coating
- Application of thermal barrier coatings to high-pressure turbine stage 1 nozzle
- Material change and improved cooling for the stage 2 nozzle
- Redesigned stage 2 high-pressure turbine rotor for increased life and
- Redesigned stages 2 and 3 nozzles of the 6-stage power turbine for increased power output.

Pre-wired, pre-piped and factory tested for easy installation, the LM2500+G4 module with gas turbine weighs just 50,600 lbs (22,767 kg) is 27 ft (8.2 m) long, 9 ft (2.0 m) wide and 8 ft (2.4 m) high. The inlet duct flow area is 5.7 square feet (5.3 sq m) and the exhaust duct flow area is 3.6 square feet (3.34 sq m).

The LM2500+G4, introduced in November of 2005 has been selected to power the new French and Italian frigates of the FREMM program as its first marine application.



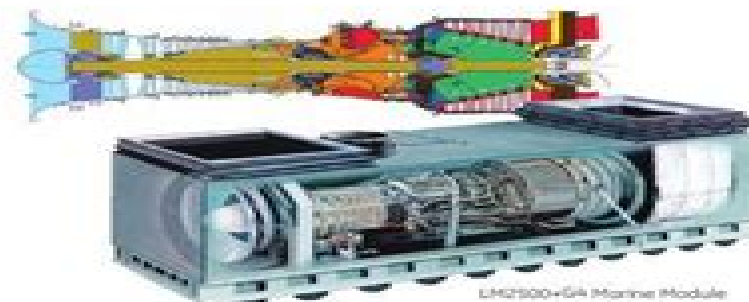
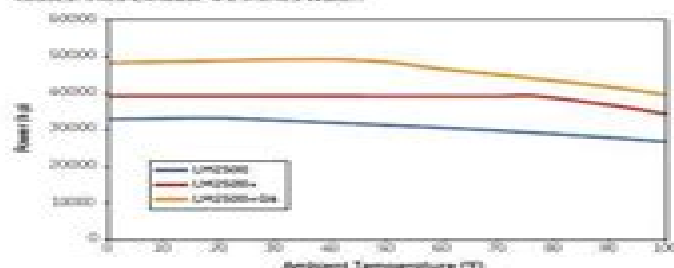
Performance

Output	47,370 shp (35,320 kW)
SFC	354 lb/shp-hr
Heat rate	6,469.1 Btu/shp-hr
	6,675.5 Btu/kW-hr
	9,150.9 kJ/kW-hr
Exhaust gas flow	204.7 lb/sec (93 kg/sec)
Exhaust temperature	1,020°F (549°C)
Power turbine speed	3,600 rpm

Average performance, 60 Hz, 50°F, sea level, 60% relative humidity, no inlet/exhaust losses

Max Power vs. Ambient Temperature

Seas, inlet/exhaust 4/6 inches water



Contact us at www.ge.com/marine

*Each dimension, weight and performance vary with the specific generator selected. Other product details are available on the website, literature, brochures, websites and videos.

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Lm2500 Gas Turbine Manual

A Loxley



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U.S. Navy Gas Turbine Systems Technician Manual , *Gas Turbine System Technician (mechanical) 1 & C, Volume 2*
Marshall B. Puffenbarger,1987 Gas Turbine System Technician (electrical) 3 & 2 Robert W. Gonser,1988 Modern
Marine Engineer's Manual Everett C. Hunt,Gus Bourneuf,1999 This book is designed to serve as a textbook for students and
a reference for today s engineering officers port engineers superintendent engineers and other maritime professionals Steam
turbine propulsion systems are included but the coverage has been reduced in recognition of the popularity of main
propulsion diesel engines covered in volume 2 and the anticipated increasing applications of aeroderivative gas turbines
Reciprocating steam engines have been eliminated Pumps pumping systems and heat exchangers are given extensive
coverage Computer applications for machinery and system management are presented including an entire chapter on
maintenance management Relevant material on international and national laws classification society requirements and
standards such as ISO 9000 series and the ISM code are included in the text The characteristics of fuels are presented along
with a discussion of fuel testing and analysis and a section on bunkering A chapter on safety and management discusses
shipboard engineering operations shipyard repair planning and economics and safety management Each chapter includes
review questions and references for additional study **Marine Gas Turbines** John B. Woodward,1975 LM2500 Marine
Gas Turbine Installation Design Manual General Electric Company. Marine and Industrial Projects Department,1973
Naval Engineers Journal ,1995 **Bibliography for Advancement Study** ,1995 **ASME Technical Papers** ,2000
Profile ,1982 *Paper* ,2000 *Journal of Engineering for Gas Turbines and Power* ,2006 **Marine Engineering**
Roy L. Harrington,1992 This edition of Marine Engineering presents more than twenty years of evolutionary changes in the
maritime industry The book provides a complete review of marine engineering encompassing both naval and merchant
practices and incorporating the broad range of technological developments that evolved during the last decades Also
included is material presenting the principles associated with pollution control design for production integrated logistic
support and noise control as well as expanded coverage of propulsion shafting and piping Long time SNAME member Roy L
Harrington now retired from Newport News Shipbuilding edited this landmark volume Publisher s website Proceedings
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Society of Naval Architects and Marine Engineers Society of Naval Architects and Marine Engineers (U.S.),1983 List of
members in vols 1 24 38 54 57 **Turbomachinery International** ,2003 Vols for 1977 include a section Turbomachinery
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Table of Contents Lm2500 Gas Turbine Manual

1. Understanding the eBook Lm2500 Gas Turbine Manual
 - The Rise of Digital Reading Lm2500 Gas Turbine Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Lm2500 Gas Turbine Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Lm2500 Gas Turbine Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Lm2500 Gas Turbine Manual
 - Personalized Recommendations
 - Lm2500 Gas Turbine Manual User Reviews and Ratings
 - Lm2500 Gas Turbine Manual and Bestseller Lists
5. Accessing Lm2500 Gas Turbine Manual Free and Paid eBooks
 - Lm2500 Gas Turbine Manual Public Domain eBooks
 - Lm2500 Gas Turbine Manual eBook Subscription Services
 - Lm2500 Gas Turbine Manual Budget-Friendly Options

6. Navigating Lm2500 Gas Turbine Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Lm2500 Gas Turbine Manual Compatibility with Devices
 - Lm2500 Gas Turbine Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Lm2500 Gas Turbine Manual
 - Highlighting and Note-Taking Lm2500 Gas Turbine Manual
 - Interactive Elements Lm2500 Gas Turbine Manual
8. Staying Engaged with Lm2500 Gas Turbine Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Lm2500 Gas Turbine Manual
9. Balancing eBooks and Physical Books Lm2500 Gas Turbine Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Lm2500 Gas Turbine Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Lm2500 Gas Turbine Manual
 - Setting Reading Goals Lm2500 Gas Turbine Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Lm2500 Gas Turbine Manual
 - Fact-Checking eBook Content of Lm2500 Gas Turbine Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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features number of observations x number of features

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