

# Torque settings for wheel nuts and bolts on commercial vehicles

## Important! Check torque settings regularly!

To ensure wheel nuts/bolts are correctly tightened on truck wheels, please note the following:

### a) Torque value:

It is imperative to adhere to the torque values specified by the vehicle manufacturers. On steel rims the wheel nuts should always be tightened crosswise.

### b) Torque wrench:

For reasons of operational safety, the use of a torque wrench is recommended as this ensures the prescribed torque values are adhered to exactly.

### c) Impact wrench:

With serial fittings, electric- or air-powered single or multiple impact wrenches are frequently used for reasons of efficiency. Unless these wrenches are designed for a single nut size using the maximum torque permitted by the machine, adhering to the correct torque value is usually difficult and depends more or less on the skill of the fitter. Regular checks using a torque wrench are recommended under all circumstances.

### d) Other:

Hubs and wheels on all vehicles are coated with primer and usually with a top coating to protect them from rust. These coatings tend to give after the first few miles. Nuts and bolts also need time to settle. It is therefore essential that the wheel nuts are checked after the first 30 miles and tightened where necessary. Regular checks are also important later, because if the wheels are loose, the bolt holes wear ovally and damage the wheel bolts.

Use the prescribed wheel mounting elements.

Exchange nuts and bolts which are rusty or hard to move.

Before fitting, remove rust and dirt from the contact area around the wheel, axle hub and brake drum.

An alloy wheel is approximately twice the thickness of a steel one, which means that longer wheel bolts are required.

Vehicle make	Thread	Torque setting (Nm)		
		Hub mounting	Disc mounting	Notes
MANITOU	M20 x 1.5	200	200	
	M22 x 1.5	200	200	
DAF	M22 x 1.5	270 - 300	300 - 350	
	170 - 17.500*	270 - 300	300 - 350	
IVECO	M18 x 1.5	200 - 250	200 - 250	270 - 300
	M20 x 1.5	200 - 250	200 - 250	200 - 250
	M22 x 1.5	200		
Fiat	M18 x 1.5		200	
	M20 x 1.5		200	
	M22 x 1.5		200	
Fiat	M18 x 1.5	200 - 250		
	M20 x 1.5	270 - 300		
	M22 x 1.5	300 - 350		
Fiat	M18 x 1.5		200 - 250	
	M20 x 1.5		200 - 250	
	M22 x 1.5		200 - 250	
Ford (Ford, Fordo)		200 ± 50	200 ± 50	
FORD	M18 x 1.5		200 ± 50	
	M20 x 1.5		270 ± 50	
	M22 x 1.5		370 ± 50	
Ford	M20 x 1.5		400 - 500	
Ford (Ford, Fordo)	170 - 17.500*	200		
FORD	M20 x 1.5		400 - 500	
	M22 x 1.5		500 - 600	
FORD	M18 x 1.5		370 ± 50	
	M20 x 1.5		400 ± 50	
	M22 x 1.5		570 ± 50	
Ford	170 - 17.500*		570 ± 50	
MANITOU 12, 15	M18 x 1.5	100		
	M18 x 1.5	100		
	M20 x 1.5	100		
MANITOU 15 to 12-20	M18 x 1.5	100		
	M20 x 1.5	100		
	M22 x 1.5	100		
MANITOU 15 to 20 (17-20)	M18 x 1.5	100		
	M20 x 1.5	100		
	M22 x 1.5	100		
MANITOU 20, 25, 30	M18 x 1.5	100		
	M20 x 1.5	100		
	M22 x 1.5	100		
MANITOU	M18 x 1.5	170 - 180		
	M20 x 1.5	200		
	M22 x 1.5	200		
MANITOU 25, 30	M18 x 1.5	200		
	M20 x 1.5	200		
	M22 x 1.5	200		
MANITOU 30, 35, 40, 45, 50	M18 x 1.5	200 - 300		
	M20 x 1.5	200 - 300		
	M22 x 1.5	200		

\* with correct torque wrench and rubber nut

17.500 = 17.500

All torque values referred to in this document are in Nm

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# Mitsubishi Canter Double Wheel Nut Torque Setting

**Lei Shi**

A red circular graphic with a gradient, appearing as a semi-circle or a partial ring, located to the right of the name 'Lei Shi'.

**Mitsubishi Canter Double Wheel Nut Torque Setting:**

*Chilton's Truck and Van Repair Manual, 1977-1984*, 1984      **The 2002 Used Car and Truck Guide** Consumer Guide, Consumer Guide Editors, 2002-03 From picking out the right vehicle to signing on the dotted line this guide helps the used car or truck buyer every step of the way Includes evaluations of cars trucks SUVs and minivans Illustrations

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