

Code	Group	Description	Modal	Page
G00	1	Rapid Move	Y	10
G01	1	Linear Feed Move	Y	10
G02	1	Clockwise Arc Feed Move	Y	11
G03	1	Counter Clockwise Arc Feed Move	Y	11
G04	0	Dwell	N	14
G09	0	Exact stop	N	14
G10	0	Fixture and Tool Offset Setting	N	15
G12	1	Clockwise Circle	Y	18
G13	1	Counter Clockwise Circle	Y	18
G15	11	Polar Coordinate Cancel	Y	18
G16	11	Polar Coordinate	Y	18
G17	2	XY Plane Select	Y	20
G18	2	ZX Plane Select	Y	20
G19	2	YZ Plane Select	Y	20
G20	6	Inch	Y	20
G21	6	Millimeter	Y	20
G28	0	Zero Return	N	21
G30	0	2 <sup>nd</sup> , 3 <sup>rd</sup> , 4 <sup>th</sup> Zero Return	N	22
G31	1	Probe function	N	22
G32	1	Threading*	N	23
G40	7	Cutter Compensation Cancel	Y	23
G41	7	Cutter Compensation Left	Y	25
G42	7	Cutter Compensation Right	Y	25
G43	8	Tool Length Offset + Enable	Y	25
G44	8	Tool Length Offset - Enable	Y	25
G49	8	Tool Length Offset Cancel	Y	25
G50	9	Cancel Scaling	Y	25
G51	9	Scale Axes	Y	25
G52	0	Local Coordinate System Shift	Y	26

# Mazak G M Codes

**Peter Smid**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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**Programming of Computer Numerically Controlled Machines** Kenneth W. Evans, John Polywka, Stanley Gabrel, 2001 Provides descriptions of many operation and programming functions and their practical application to turning and milling machines End of chapter study questions make the book suitable for use as a textbook The second edition adds two chapters on CAD CAM and conversational programming Annotation c Book News Inc Portland OR booknews com

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*Fanuc CNC Custom Macros* Peter Smid, 2004-01-11 CNC programmers and service technicians will find this book a very useful training and reference tool to use in a production environment Also it will provide the basis for exploring in great depth the extremely wide and rich field of programming tools that macros truly are

**BOOK JACKET**

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**Manufacturing Engineering** , 2007

*Manufacturing Database Management and Knowledge Based Expert Systems* Paul G. Ranky, 1990

*Guide to U.S. Foundations, Their Trustees, Officers, and Donors* , 1994

**Learning Computer Numerical Control** Michael Janke, Janke, 1992 Most training in numerical control today is done on the job Machinists and machine operators learn how to run CNC machines from more experienced machinists who show them techniques for operating setting up and programming These techniques are introduced in a logical sequence this book attempts to parallel that method as much as possible Information is first provided on how to operate a machine and then how to program it so that much of the initial

bewilderment that occurs when learning numerical control is eliminated This introductory CNC text is positioned for use in hands on training situations emphasizing CNC tooling and set up entry level programming and industry standard controls and programmes

**Texas International Business Directory** ,1988      *Proceedings of the 14th International Conference on Flexible Automation and Intelligent Manufacturing* Lihui Wang,National Research Council Canada,International Conference on Flexible Automation and Intelligent Manufacturing (14th : 2004 : Ryerson University),2004      *Pennsylvania Business Directory* ,2009      **School Shop/tech Directions** ,1990      **Applied Science & Technology Index** ,1996

**American Machinist & Automated Manufacturing** ,1988      **Official Telephone Directory** ,1985      **Automotive Manufacturing & Production** ,2000      **Ward's Business Dir 1996** Susan E. Edgar,1995-10      Harris Michigan Industrial Directory ,1981      **Index to IEEE Publications** Institute of Electrical and Electronics Engineers,1996 Issues for 1973 cover the entire IEEE technical literature      *Rhodesia Telephone Directory* Southern Rhodesia. Posts and Telecommunications Corporation,1979

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