

Reassembly

Reassembly is a reversal of the disassembly process, however, you will need to follow these steps **EXACTLY** as described in order for the pistol to function properly. Once you understand the relationship of the internal parts, it will only take a few seconds to reassemble your pistol.

Please be patient! Only a chosen few have successfully reassembled a Ruger Mark Series 22 pistol correctly on their first attempt.

CAUTION: Confirm that there are no cartridges (ammo) in the chamber, magazine, and magazine well.

REASSEMBLY

▶ **1. PLACE** the **SAFETY** in the **OFF / FIRE "F"** position. Without having your finger on the **TRIGGER**, move the **HAMMER** to the cocked (flat and horizontal to the grip frame) position as shown.



If the **HAMMER** does not easily move to the horizontal position there are two possible problems. 1. The **HAMMER STRUT (A)** is caught behind the **SEAR SPRING PIN (B)** simply point the frame upward, let the hammer upwards enough to allow the strut to clear the Sear Spring Pin. (This does not apply to the 22/45 models). 2. The **HAMMER** could also be rotated too far forward. Insert an **EMPTY** magazine, pull the trigger.

Rotate the hammer rearward to the cocked position, and remove the magazine.



Confirm that the **LOADED CHAMBER INDICATOR** is properly installed in the **RECEIVER**.

▶ **2. THE BARREL / RECEIVER** mates with a lug on the grip frame. Slide the Barrel / Receiver on rearward until the bottom lip hangs over the rear end of the grip frame (about an 1/8").

You may need to place the muzzle down on a padded surface and gently tap down on the grip frame just under the receiver using a non-marring hammer.



Insert the **EMPTY** magazine and point the pistol upward and pull the **Trigger** to allow the **Hammer** to be placed in the cocked position. You may need to rotate the **Hammer** back down using a towel or your finger through the rear of the **Receiver**.

REMOVE THE MAGAZINE.

▶ **3. BOLT.** With the **RECOIL SPRING** **UPWARD**, slide the **BOLT** all of the way into the **RECEIVER**. You may need to lower the **BOLT STOP ASSEMBLY (#31)**.

CAUTION: Confirm that the **FIRING PIN STOP** is in the **BOLT** (see circled area). If this is not present, upon firing, the firing pin will irreparably put a ding in the chamber and destroy your pistol.



▶ **4. UNCOCK THE HAMMER** by inserting an **EMPTY** Magazine and placing the muzzle end up a padded surface and pull the **Trigger** to allow the **Hammer** to move to its forward "fired" position.

Notice the gap behind the **Hammer** that allows room for the bent leg of the **Main Spring Holding Assembly** to fit inside the slot in the **Bolt**.

You may need to pull the bolt back a little and insert a small dowel into the slot in the rear of the frame to guide the **Hammer** to its forward most position.



N61jq Disassembly Guide

**Chilton Book Company. Automotive
Editorial Department**



N61jq Disassembly Guide:

Corvette Body Repair Guide 1963 Thru 1967 Ray J. Schiro, 1999-04-01 **The Official NRA Guide to Firearms Assembly** Joseph Boxley Roberts, Harris J. Andrews, 2007 The Official NRA Guide to Firearms Assembly Rifles and Shotguns is a newly revised and freshly designed edition of the National Rifle Associations classic volume on rifle and shotgun disassembly The original contents drawn from the files of the National Rifle Associations American Rifleman magazine have been re designed and updated with dozens of new firearms This volume explains the disassembly of hundreds of historic and popular rifles and shotguns with detailed instructions and accurate exploded view perspective diagrams **Gun Digest Book of Rimfire Rifles Assembly/Disassembly, 5th Edition** , 2019-04-30 Shooters gunsmiths and collectors alike will find the revised version of this handy rimfire rifle disassembly guide an essential reference for taking apart and putting back together today s most popular models of rimfire rifles for routine maintenance cleaning and repair Step by step instructions and clear photographs make it easy to disassemble and reassemble a wide range of modern and vintage rimfires Author Kevin Muramatsu s decades of gunsmithing experience shines through with practical tips that help you overcome disassembly reassembly hurdles for each model those tricky parts that can leave your 22 plinker or squirrel gun in pieces on the workbench New Models Found in this Revised Edition Anschutz 1517D Armscor M14Y Armscor M20P Browning T Bolt Chiappa Kodiak Cub Henry Minibolt Henry Pump HK 416 Kel Tec CMR 30 KSA Crickett Precision Marlin XT Mossberg 464 Mossberg 802 Plinkster Ruger Precision Rimfire Sako Finnfire II Savage Rascal Stevens Pocket Rifle Steyr Zephyr II Tanfoglio Appeal Traditions Crackshot Kevin Muramatsu The Ultimate Desk Reference for Rimfire Rifle Disassembly Reassembly *Step-by-step Auto Repair Guide* , 1984 *Antique Firearms Assembly/Disassembly* David Chicoine, 2005-09-28 Tips from the Master Gunsmith You Won t Find Anywhere Else For the collector for the hobbyist for the amateur gunsmith *Antique Firearms Assembly Disassembly* is an invaluable reference tool Written in plain English and profusely illustrated *Antique Firearms Assembly Disassembly* provides detailed procedures for taking down and reassembling a tremendous variety of original and replica handguns rifles and shotguns Whether you re simply cleaning a Colt 1836 Paterson replica revolver or replacing the entire bolt assembly on a Marlin 1895 lever action *Antique Firearms Assembly Disassembly* will help you avoid common mistakes expensive pitfalls and unnecessary headaches It s a must have addition to any gun owner s library Covers 65 models of antique and vintage handguns rifles and shotguns Colt S Contains exploded views and 1000 detailed step by step photographs to guide you through the entire process Includes a complete directory of gunsmithing resources to help you find tools and parts **A Collector's Guide To-- Military Pistol and Revolver Disassembly and Reassembly** Stuart C. Mowbray, Joseph V. Puleo, 2011 *Chilton's Repair and Tune-up Guide, Ramcharger, Trailduster* Chilton Book Company. Automotive Editorial Department, Chilton Automotive Books, 1975 *Glenn's Basic Tune-up and Repair Guide* Harold T. Glenn, 1976 **Chilton's Repair and Tune-up Guide for the Vo**

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- Chapter 3: N61jq Disassembly Guide in Everyday Life
- Chapter 4: N61jq Disassembly Guide in Specific Contexts
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