

Identification of Fuel Supply Pumps

6081 Engines are equipped with a mechanical fuel supply pump mounted on the outside of the injection pump (Bosch, Nippondenso or Motorpal).

A tappet on the final supply pump is actuated by the injection pump rotating cam during engine revolution. The tappet on the supply pump may be either a flat

plunger type (Bosch or Motorpal) or a roller tappet type (Nippondenso). (The Nippondenso pump is an option on 6081T engines only.)

Fuel supply pumps are furnished as complete assemblies for repair. Only the primer, washers, and fittings are available as separate parts.

FIG 4-1183.0000066 - 19-30W0V00-

Remove Fuel Supply Pump (Bosch and Nippondenso)

Thoroughly clean exterior of supply pump. Also clean around supply pump mounting area on injection pump housing.

1. Disconnect fuel inlet line and outlet line, shown disconnected. Cap all line openings so contaminants do not enter fuel system.
2. Remove three supply pump mounting nuts and pull fuel supply pump straight out from mounting studs as shown.
3. Cover supply pump mounting bore so debris cannot enter injection pump housing.



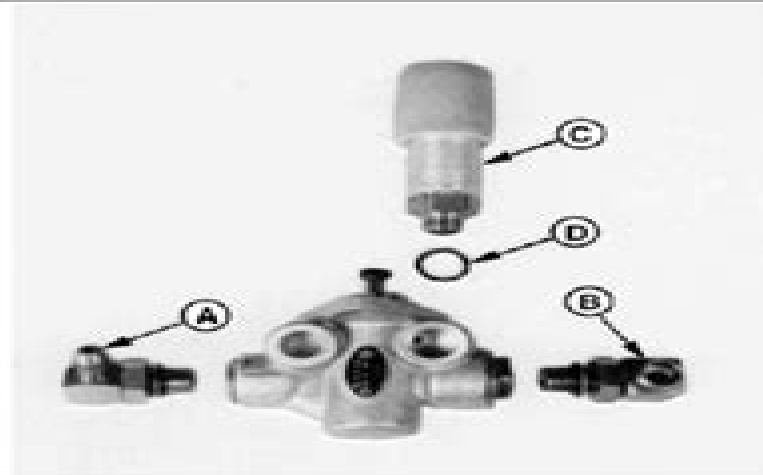
Removing Fuel Supply Pump

FIG 4-1183.0000066 - 19-30W0V00-

Inspect Fuel Supply Pump

NOTE: Bosch fuel supply pump shown. Inspection procedures similar for all supply pumps.

1. Inspect supply pump housing (E) for cracks and wear. Be sure plunger or roller tappet bore is not worn or scored. Check condition of threads for inlet and outlet fittings (A and B), hand primer pump (C) and spindle guide plug.
2. Inspect plunger (F) or roller tappet for wear, scoring on O.D. and burrs. Check lands that contact plunger and fuel pump cam lobe to be sure they are flat and undamaged, or that roller tappet is not worn. Remove any deposits with a suitable solvent.
3. If pump housing or plunger/roller tappet mechanism is worn or damaged, replace pump assembly (E). Use new O-rings on fittings and new copper washer (D) on primer.



Fuel Supply Pump (Bosch Shown)

A—Inlet Elbow Fitting
B—Outlet Elbow Fitting
C—Hand Primer Pump

D—Copper Washer
E—Pump Housing
F—Plunger (Roller Tappet on Nippondenso)

FIG 4-1183.0000067 - 19-30W0V00-

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