

# Surface Wrap Assembly

## INSPECT BALER STARTER ROLL

**IMPORTANT:** Be sure there is adequate ceiling clearance before opening the gate if working indoors.

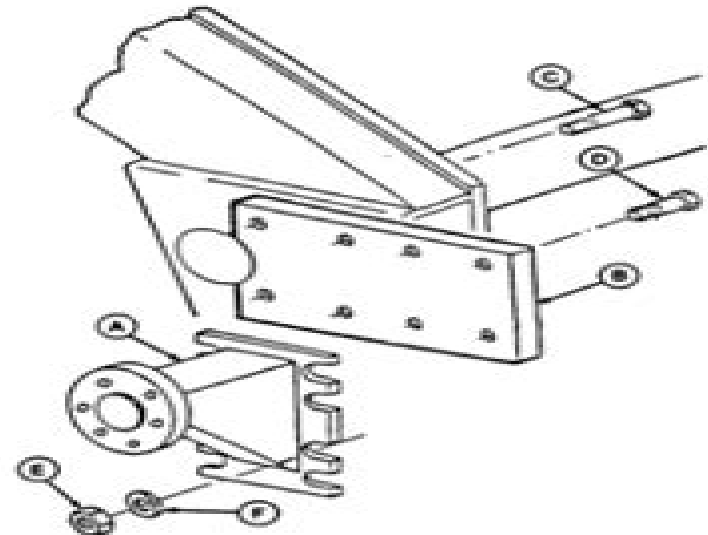
1. Open and lock gate.
2. Check starter roll surface for nicks, welds, slag, or other imperfections which can snag surface wrap material from the bale. If necessary, file smooth the rough areas on the roll.

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## INSTALL WHEEL SPINDLE EXTENSION PLATES

1. Jack up left-hand side of baler. Remove wheel and spindle (A).
2. Install plate (B), counterbored holes facing toward machine, with four existing M16 x 160 cap screws (C). Tighten cap screws to 235 N-m (177 lb-ft).
3. Install spindle (A) on plate (B) with four M16 x 50 cap screws (D). Put heads of cap screws to the inside of baler and through the top and third slots of spindle. Install four existing 17 x 34 x 4 mm washers (F), and nuts (E). Tighten cap screws to 235 N-m (177 lb-ft).
4. Reinstall wheel with six 1/2 x 1-1/2 in. wheel bolts. Tighten to 115 N-m (85 lb-ft).
5. Repeat on right-hand side.

- A—Spindle  
B—Plate  
C—M16 x 160 Cap Screws  
D—M16 X 50 Cap Screws  
E—Nuts  
F—17 x 34 x 4 mm Washers



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# John Deere Surface Wrap Operator Manual

**Patrick Vollmar**



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