

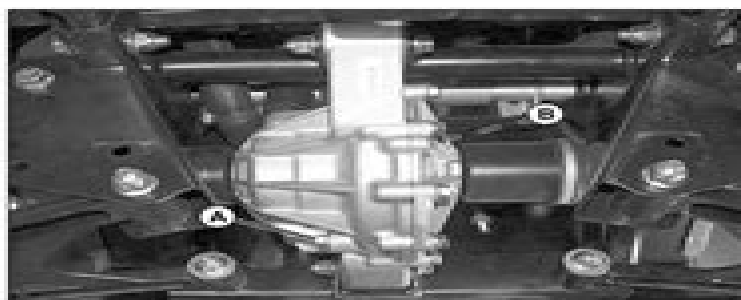
POWER TRAIN REPAIR

11. Remove dipstick (B) located on top of transmission housing. Wipe dipstick clean.
12. Add approximately 3.8 L (4.0 qt) of J20C or J20D (See temperature chart in owners manual) HY-GARD oil.
13. Check oil level by setting dipstick on threads in transmission case, then removing and checking oil level.
14. Wait for two minutes then check oil level. Add oil if necessary.
15. Install dipstick and tighten.
16. Lower the cargo box.

Changing EMFWD Front Differential Oil

1. Operate machine to warm front differential oil.
2. Park machine safely. See "Park Machine Safely" in the Safety section.
3. Lock park brake.

Important: Avoid Damage! Dirt and debris in oil may cause damage to the MFWD differential. Clean area around opening before removing plug.



MX44533

Shown without skid plates.

4. Place a drain pan under front differential and remove drain plug (A).
5. Remove fill plug (B) located on left side of front differential just above and behind inner CV joint.
6. Allow oil to drain.
7. Clean drain plug and install with new nylon sealing washer. Tighten to specification.
8. Fill gear case with approximately 580 ml (19 oz) of J20C HY-GARD™ oil or until the level is even with the bottom of the fill port.
9. Install fill plug and tighten to specification.

Specifications:

Front Differential Oil J20C
Front Differential Oil Quantity (approx) . 580mL (19 oz)

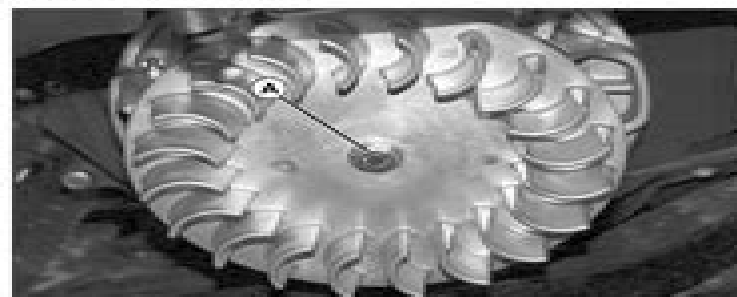
Torque Specifications:

Front Differential Drain Plug 12 N·m (106 lb-in.)
Front Differential Fill Plug 13.5 N·m (119 lb-in.)

Cleaning Primary Drive Clutch

Important: Avoid Damage! Never lubricate any part of the primary drive clutch.

1. Park machine safely. See "Park Machine Safely" in the Safety section.
2. Raise and secure cargo box.
3. Remove clutch enclosure. See "Clutch Housing Removal" on page 258.



MX44620

4. Remove bolt and washer (A) securing fan. Remove fan.
5. Use compressed air to blow dust and debris out of clutch.
6. Install fan and tighten screws (A).

John Deere Gator 650i Service Manual

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John Deere Gator 650i Service Manual:

John Deere Gator 650i Service Manual Book Review: Unveiling the Magic of Language

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