

Millermatic[®] 252

Issued September 2010 • Index No. 00/12-49
**MIG Arc Welding Power Source,
Wire Feeder and Gun Package**



Quick Specs

Industrial Applications

Metal Fabrication
Maintenance and Repair
Farm/Home
Light Industrial

Processes

MIG (SMAW)
Flux Cored (FCAW)

Input Power

208/230 V
238460/575 W

Rated Output 250 Amps at 28 VDC, 60% Duty Cycle
250 Amps at 28 VDC, 40% Duty Cycle

Max. Open-Circuit Voltage 35

Ampage Range 30 – 200 Amps

Wire Feed Speed 50 – 700 IPM (1.3 – 17.8 m/min)

Weight 200 lb (94 kg)

The Power of Blue.[™]

Highest output in its class (250 A at 28 VDC).
Weld longer on high-end applications.

Large, digital front panel with built-in digital timers menu enables operator to preset voltage and wire feed speed. Standard run-in, preboreflow, burnback, spool/delay (stitch) timer menu.

Auto Gas Detect[™] allows operator to simply pull trigger on MIG gun, spool gun or push/pull gun. Automatically detects and recalls the voltage, wire feed speed and timer of the active gun. See page 3 for more information.



Push-pull gun direct connection.
Now directly connects your push-pull gun, no extra module required.



Compatible with the Millermatic[®] Reach Wire Feeder. Extend your Millermatic work envelope up to 40 feet! No more moving the machine and pulling primary power cables around the shop. Or use as a dual feeder option to move downtime changing spools and drive rolls. MIG Gun sold separately.



Fan-On-Demand[™] cooling system only operates when needed, reducing power consumption and contaminants drawn into the machine.



Welder is warranted for 3 years, parts and labor.
Original main power rectified parts are warranted for 5 years.
Gas warranted for 90 days, parts and labor.

Contents Complete With:

- 10 ft (3 m) power cord and plug (208/230 V model only)
- 15 ft (4.6 m), 250 amp M-25 MIG gun for .035/.035 in wire
- 10 ft (3 m) work cable and clamp
- Anger mix regulator/flow gauge and hose
- Extra contact tips
- Factory-installed running gear with EZ-Changer[™] Low Cylinder Rack
- .030/.035 in reversible drive rolls
- Set-up and operation interactive CD



EZ-Access[™] removable compartment and parameter chart. Set weld parameters right the first time with convenient new flip-down compartment that provides fast access to parameter chart and consumables. See page 3 for more information.

Active Arc Stabilizer[™] minimizes weld cleanup, and provides excellent starts proven superior to the competition.

Line voltage compensation keeps power constant even if power input varied by +10%.



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Appleton, WI 54914 USA

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Miller 252 Welder Manual Book Review: Unveiling the Power of Words

In some sort of driven by information and connectivity, the power of words has be evident than ever. They have the ability to inspire, provoke, and ignite change. Such may be the essence of the book **Miller 252 Welder Manual**, a literary masterpiece that delves deep to the significance of words and their impact on our lives. Written by a renowned author, this captivating work takes readers on a transformative journey, unraveling the secrets and potential behind every word. In this review, we will explore the book is key themes, examine its writing style, and analyze its overall affect readers.

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