

Valve stem corrosion is caused by moisture in the engine. Moisture in the lubricating oil can condense under the engine when the engine is stopped and leaks down.

Valve corrosion can also occur during storage. Flopping or moving oil in the combustion chamber before starting helps prevent valve corrosion.

Corroded or pitted valves cannot operate and may cause starting trouble. Replace badly corroded or pitted valves.



Exhaust valves will function at temperatures exceeding 2700°F (1500°F). However, when operating at high temperatures for long periods of time, valve burning may occur. Valves burning too fast will show a dark discoloration of the valve stem into the area protected by the valve guide. Another indication is distortion of the valve margin (A) and valve face (B). Valve stems that are bent or bent over.

IMPORTANT: Do not run the engine with blower housing removed.

Blow engine cooling due to oil or obstruction is a common cause for overheating an engine and the valves. Remove blower housing and clean the engine cooling fan.

Other causes for valves burning too fast are worn valve guides or valve springs. Inspect valve clearance, test fuel-air mixture and adjust or purchase parts if needed.



Using oil or valve guide oil is a common cause for valve burning.

This guide should not be bent or the valve stem too long. If the guide is bent, the valve stem may not return to its original position and will require a complete timing.

Check and adjust guide and stem for the valve and adjustment before using fuel.



INSPECT VALVE GUIDES

Check inside of valve guides with valve guide gauge.

Measure inside diameter of valve guide at bottom. If equipped, inspect bushing. If bushing is present, use bushing. (See this guide.)

NOTE: All GM engines are not equipped with valve guide bushings. If guide is not present, valve head

measurement will be:

Valve	
Intake	1.000 (1.000)
Exhaust	1.000 (1.000)
Intake and Exhaust	1.000 (1.000)



REPLACE VALVE GUIDE BUSHING

1. Drive valve guide bushing into the valve chamber (B) using 100000 Valve Guide Bush.



John Deere Kawasaki Engine Manual

Julia Schneider



John Deere Kawasaki Engine Manual:

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