

If engine exceeds the specified RPM, an increase in pitch and/or diameter is required.

If engine is below rated RPM, a decrease in pitch and/or diameter is required.

Normally, a change of approximately 300 to 500 RPM will be achieved for each single pitch change of a propeller.

CAUTION

If a propeller is installed that does not allow engine RPM to reach the specified full-throttle RPM range, the engine will "labor" and will not produce full power. Operation under this condition will cause excessive fuel consumption, engine overheating and possible piston damage (due to detonation). On the other hand, installation of a propeller that allows engine to run above the specified RPM limit, will cause excessive wear on internal engine parts which will lead to premature engine failure.

Water Testing New Engines

Use care during the first 20 hours of operation on new MerCruiser engines or possible engine failure may occur. If a new engine has to be water-tested at full throttle before the break-in period is complete, follow this procedure.

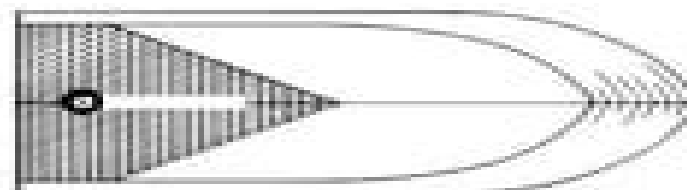
1. Run boat up on plane.
2. Advance engine RPM (in 200 RPM increments) until engine reaches its maximum rated RPM.

IMPORTANT: Do not run at maximum RPM for more than 2 minutes.

Boat and Engine Performance

Boat Bottom

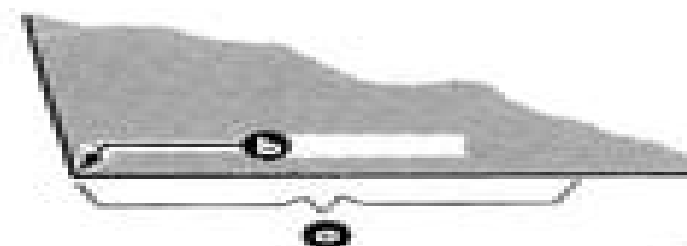
For maximum speed, a boat bottom should be as flat as possible in a fore-aft direction (longitudinally) for approximately the last 5 ft. (1.5 m).



F2502

a - Critical Bottom Area

For best speed and minimum spray, the corner between the bottom and the transom should be sharp.



F2502

a - Flat
b - Sharp Corner

Mercury Marine Labor Guide

Jessica J Manson



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Table of Contents Mercruiser Marine Labor Guide

1. Understanding the eBook Mercruiser Marine Labor Guide
 - The Rise of Digital Reading Mercruiser Marine Labor Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Mercruiser Marine Labor Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mercruiser Marine Labor Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mercruiser Marine Labor Guide
 - Personalized Recommendations
 - Mercruiser Marine Labor Guide User Reviews and Ratings

- Mercruiser Marine Labor Guide and Bestseller Lists
- 5. Accessing Mercruiser Marine Labor Guide Free and Paid eBooks
 - Mercruiser Marine Labor Guide Public Domain eBooks
 - Mercruiser Marine Labor Guide eBook Subscription Services
 - Mercruiser Marine Labor Guide Budget-Friendly Options
- 6. Navigating Mercruiser Marine Labor Guide eBook Formats
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 - Mercruiser Marine Labor Guide Compatibility with Devices
 - Mercruiser Marine Labor Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mercruiser Marine Labor Guide
 - Highlighting and Note-Taking Mercruiser Marine Labor Guide
 - Interactive Elements Mercruiser Marine Labor Guide
- 8. Staying Engaged with Mercruiser Marine Labor Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mercruiser Marine Labor Guide
- 9. Balancing eBooks and Physical Books Mercruiser Marine Labor Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mercruiser Marine Labor Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mercruiser Marine Labor Guide
 - Setting Reading Goals Mercruiser Marine Labor Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mercruiser Marine Labor Guide
 - Fact-Checking eBook Content of Mercruiser Marine Labor Guide
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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