

**MERCURY
MARINE**

SERVICE MANUAL

MODELS

1997 175XHP Sport Jet

United States

With Starting Serial Numbers

Powerhead

6200000

Pump Unit

02 111501

Mercury Marine 175xr Sport Jet Engine Service Repair Manual 1997 Onwards

Terry C. Jones



Mercury Marine 175xr Sport Jet Engine Service Repair Manual 1997 Onwards:

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