# Cleanliness and Care of Outboard Motor

A married power product is a combination of many machined boned, possined and lapped surfaces with toleranders that are measured in the ten thousands of an ech man When any product component is serviced, care and construes are important. Throughout this manual, it and construes are important throughout this manual, it is need to understood that proper consing, and protection of machined surfaces and factors areas is a part of the reper proviodure. This is considered standard shop practice even if test specifically stated.

Whenever components are removed for service, they should be retained a coder. At the time of installation, they should be installed in the same locations and with the same maining surfaces as when terroved.

Seture raising or removing and outboard engine from a bout, the following precautions should be adhered to:

(1) Check that flywheel is secured to end of crankshaft with a locknut and litting eye is threaded into flywheel a minimum of 5 turns.

(2) Connect a hoist of suitable strength to the lifting eye.

In addition, personnel should not work on or under an outtourd which is suspended. Outboards should be attached to work stands, or lowered to ground as soon as possible.

We reserve the right to make changes to this manual without prior motification.

Firster to dealer service bulletins for other pertinent information concerning the products described in this manual.

# Service Manual Outline

- Section 1 General Information & Specifical Section 2 Electrical & Ignition
  - Part A Ignition System
    - Part B Battery, Charging System &
    - Part C Timing Synchronizing & Adjusting
    - Part D Wiring Diagrams
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- Section 6 Lower Unit
  - Part A Standard Gear Housing
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  - Part. B Tiller Handle and Co-Pict
  - Part C Rewind Starter

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SJ Ball

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