

- Remove 4 bolts securing gear case to drive shaft housing.



1 - Bolt (2)

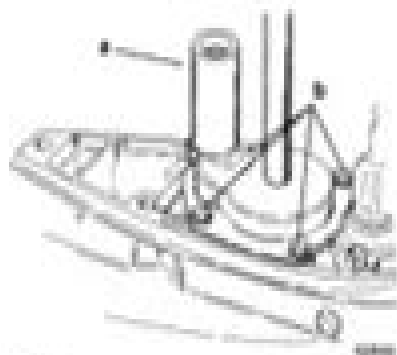
2000

## Disassembly

### Water Pump

**NOTE:** If water tube seal retained in drive shaft housing, remove seal from housing and retained on water pump cover. Secure seal to cover with Loctite 405.

- Remove 4 bolts securing pump cover.



1 - Bolt  
2 - Bolt (2)

2000

**NOTE:** Replace cover if thickness of steel at discharge side is 0.060 in. (1.52mm) or less, or if grooves (other than impeller mounting groove) in cover roof are more than 0.005 in. (0.127mm) deep.

- Remove cover, washer (above impeller), impeller, key and washer (below impeller).
- Remove cover gasket, base plate and base gasket.



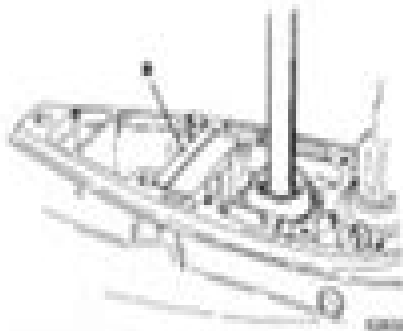
- a - Key
- b - Washer (above impeller)
- c - Impeller
- d - Key
- e - Washer (below impeller)
- f - Cover Gasket
- g - Base Plate
- h - Base Gasket

2000

#### **NOTE:** Replace impeller if

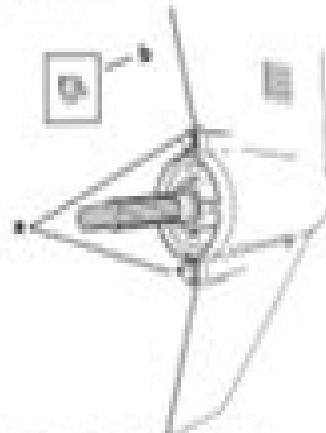
- Impeller blades are cracked, bent or worn.
- Impeller is pitted or melted.
- Rubber portion of impeller is not bonded to impeller hub.

- Remove water intake exhaust deflector plate if damaged.



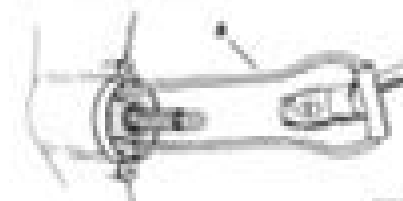
- Deflector Plate

- Remove bearing carrier attaching bolts and bearing ball washers or ball washers. Discard ball washers.



- Ball and Ball Washers or Ball Washers
- Ball Washers (2)

- Using Puller (21-2770), remove carrier assembly from gear case.

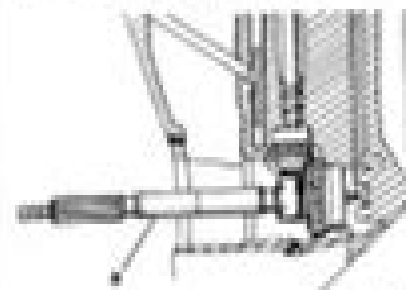


- Puller (21-2770)

2000

**NOTE:** After removing propeller shaft assembly, gun follower may damage. Remove follower from gear housing.

- Remove propeller shaft assembly.

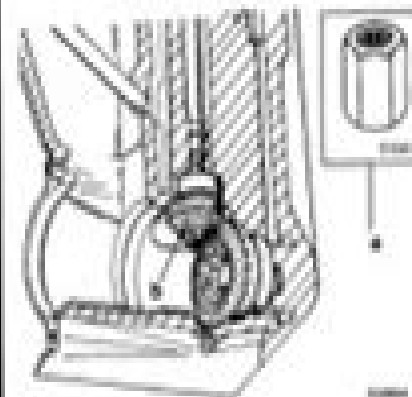


- Propeller Shaft

2000

Model	Drive Shaft Housing Part
2L 4000 (4 Stroke)	21-2719M
Force 4000	21-2719M
3000 4250	21-2719M

- Remove gear nut and flange.



- Drive Shaft Housing Nut
- Flange Nut

2000

- Remove drive shaft assembly and gear nut.

# Mercury 60 Elpto 95 Service Manual

**Ford Motor Company**



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