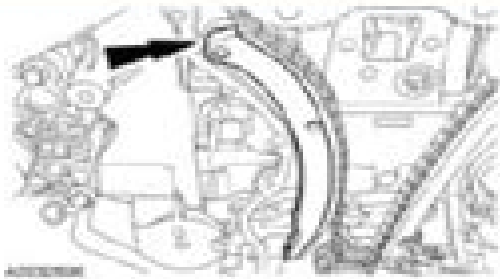
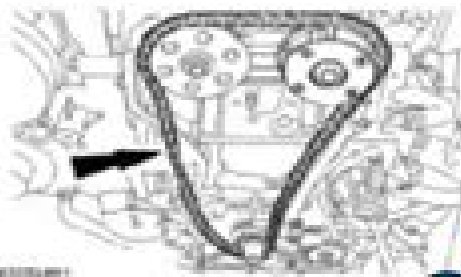


# Mercury Milan 2006-2011 Workshop Manual



**Fig. 68: Locating RH Timing Chain Guide**  
Courtesy of FORD MOTOR CO.

Remove the timing chain.



**Fig. 69: Locating Timing Chain**  
Courtesy of FORD MOTOR CO.

Remove the 2 bolts and timing chain guide.



WORKSHOP



**Fig. 46: Exploded View Of Drivebelt, Flexplate & Crankshaft Rear Seal With Torque Specifications - Lower End Components**  
Courtesy of FORD MOTOR CO.

Item	Part Number	Description
A	8170	Flange or flywheel bolt (if required)
B	46171-02-000	Flange or flywheel
C	8170	Oil pan drain plug
D	W1500215	Engine front cover bolt (4 required)
E	W1500244	Oil pan bolt (2 required)
F	W1500224	Oil pan bolt (11 required)
G	8673	Oil pan
H	W1500212	Crankshaft rear oil seal with retainer plate bolt (if required)

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# Mercury Milan Hybrid 2011 Workshop Repair Service Manual

**Bob Henderson, John Harold Haynes**



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