

Se necessario ritoccare la sede d'appoggio delle valvole usando un attrezzo per smerigliatura (B, fig. 30) e con le valvole smerigliate, infine smerigliare le sedi (A, fig. 30).

Gli angoli delle sedi sono: aspirazione 45° e scarico 45°.

## RIFASAMENTO MOTORE

In caso di smontaggio del motore, per ottenere la giusta fasatura, procedere come appresso indicato. Ruotare l'albero a manovella fino a fare coincidere i denti segnati da uno (Ø) sull'ingranaggio distribuzione e sull'albero a manovella, con i relativi contrassegni (Ø) sul frontale basamento (fig. 31/A).

Quando esistono queste coincidenze, il pistone del primo cilindro (quello posteriore testa sinistra dal lato di guida) deve essere al P.M.S.

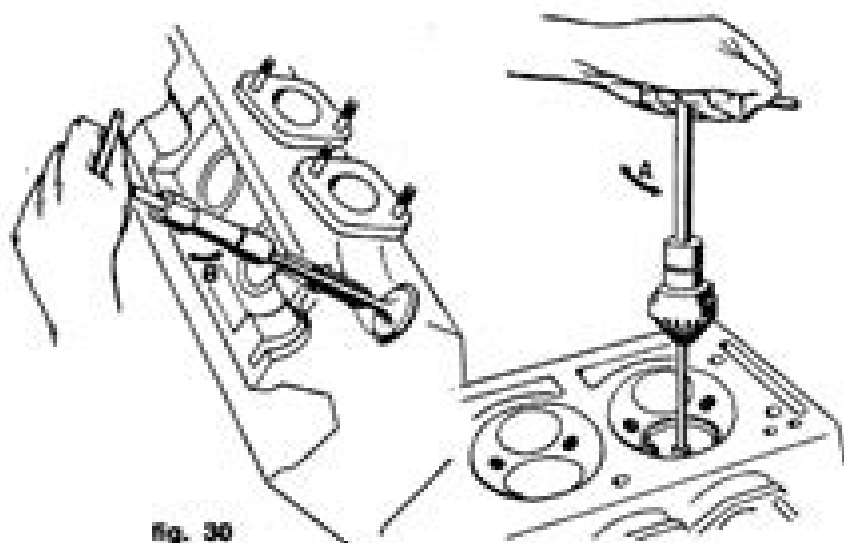


fig. 30

Si cela est nécessaire, retoucher le siège d'appui des soupapes au moyen d'un instrument pour rodage (B, fig. 30) et les soupapes étant déjà rodées, roder également leurs sièges (A, fig. 30).

Les angles des sièges sont: admission 45° et échappement 45°.

## MISE EN PHASE DU MOTEUR

En cas de démontage du moteur, pour obtenir une mise en phase correcte, opérer de la façon suivante: faire tourner l'arbre à manivelle jusqu'à ce que les dents marquées par un (Ø) sur l'engrenage de distribution et sur l'arbre à manivelle coïncident avec les marques (Ø) correspondantes sur le monobloc (fig. 31/A).

Lorsque ces marques coïncident, le piston du premier cylindre (celui postérieur culasse gauche du côté conduite) doit se trouver au P.M.S.

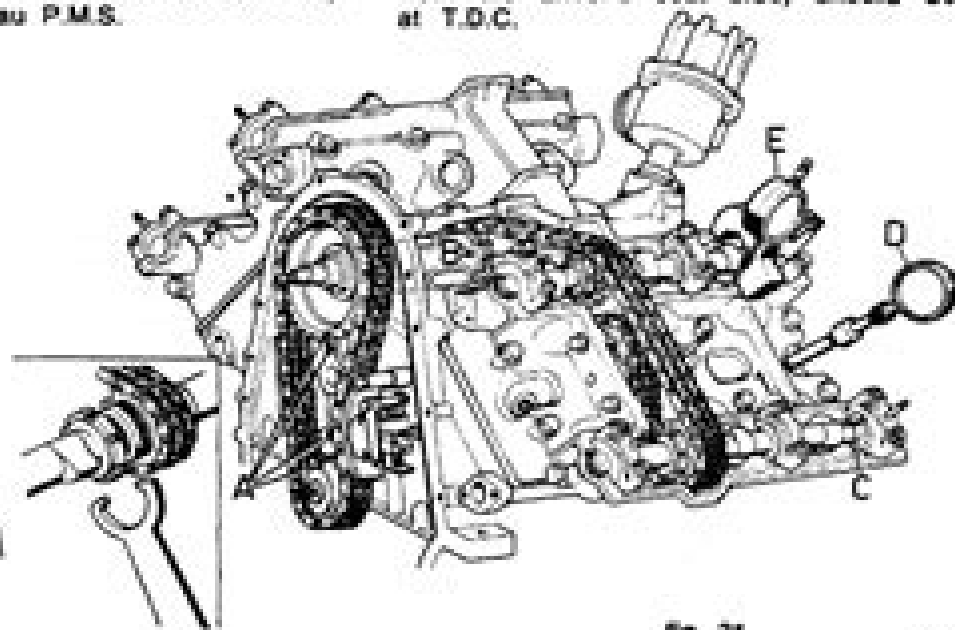


fig. 31

If necessary, lap the support seating of the valves, using lapping tools (B, fig. 30) and with the valves finally the seats (A, fig. 30).

Seating angles are: Inlet 45° and exhaust 45°.

## REPHASING THE ENGINE

If the engine is dismantled, proceed as indicated hereunder to achieve the correct phasing:

Rotate the crankshaft so as to bring the teeth marked with Ø on the timing gear on the crankshaft into line with the related matching marks Ø on the front of crankcase (A, fig. 31).

When the alignment has been achieved, the piston of the first cylinder (the rear cylinder of the left-hand head seen from the driver's seat side) should be at T.D.C.

# Maserati Merak User Guide And Maintenance Manual

**Katrin Zwirgmaier**



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In a world defined by information and interconnectivity, the enchanting power of words has acquired unparalleled significance. Their power to kindle emotions, provoke contemplation, and ignite transformative change is really awe-inspiring. Enter the realm of "**Maserati Merak User Guide And Maintenance Manual**," a mesmerizing literary masterpiece penned by way of a distinguished author, guiding readers on a profound journey to unravel the secrets and potential hidden within every word. In this critique, we shall delve to the book is central themes, examine its distinctive writing style, and assess its profound effect on the souls of its readers.

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### **Table of Contents Maserati Merak User Guide And Maintenance Manual**

1. Understanding the eBook Maserati Merak User Guide And Maintenance Manual
  - The Rise of Digital Reading Maserati Merak User Guide And Maintenance Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Maserati Merak User Guide And Maintenance Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Maserati Merak User Guide And Maintenance Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Maserati Merak User Guide And Maintenance Manual
  - Personalized Recommendations
  - Maserati Merak User Guide And Maintenance Manual User Reviews and Ratings
  - Maserati Merak User Guide And Maintenance Manual and Bestseller Lists

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  - Maserati Merak User Guide And Maintenance Manual Enhanced eBook Features
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  - Adjustable Fonts and Text Sizes of Maserati Merak User Guide And Maintenance Manual
  - Highlighting and Note-Taking Maserati Merak User Guide And Maintenance Manual
  - Interactive Elements Maserati Merak User Guide And Maintenance Manual
8. Staying Engaged with Maserati Merak User Guide And Maintenance Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Maserati Merak User Guide And Maintenance Manual
9. Balancing eBooks and Physical Books Maserati Merak User Guide And Maintenance Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Maserati Merak User Guide And Maintenance Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Maserati Merak User Guide And Maintenance Manual
  - Setting Reading Goals Maserati Merak User Guide And Maintenance Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Maserati Merak User Guide And Maintenance Manual
  - Fact-Checking eBook Content of Maserati Merak User Guide And Maintenance Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

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- Integration of Multimedia Elements
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