

Crankshaft

crankshaft

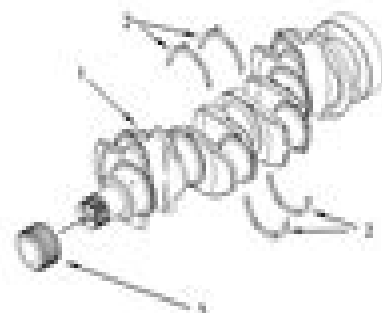


Illustration 47 g100000

Typical example

- (1) Crankshaft gear
- (2) Crankshaft
- (3) Crankshaft thrust washers

Maximum permissible temperature of the gear for installation on the crankshaft 140 °C (284 °F)

The end play of a new crankshaft ... 0.10 to 0.38 mm (0.0043 to 0.0150 inch)

Standard thickness of thrust washer ... 2.25 to 2.31 mm (0.0886 to 0.0909 inch)

Overide thickness of thrust washer ... 2.45 to 2.50 mm (0.0965 to 0.0984 inch)

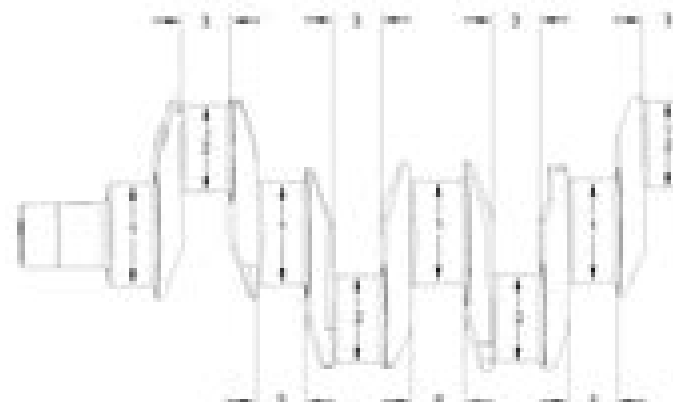


Illustration 48
Typical example

Table 1

The Underpin Diameter of the Crankshaft Journals			
NUMBER	5.25 mm (0.209 inch)	5.21 mm (0.205 inch)	5.75 in
1	71.626 to 71.628 mm (2.8193 to 2.8194 inch)	71.672 to 71.674 mm (2.8193 to 2.8194 inch)	71.47 (2.816)
2	62.206 to 62.218 mm (2.4494 to 2.4498 inch)	62.162 to 62.162 mm (2.4478 to 2.4478 inch)	62.129 (2.446)
3	42.501 mm (1.693 inch) maximum	not	
4	38.47 mm (1.5126 inch) maximum	not	
5	38.47 mm (1.5126 inch) maximum	not	
6	44.88 mm (1.7681 inch) maximum	not	
7	(Do not machine this diameter)	(Do not machine this diameter)	(Do not

Item (6) in table 1 can be repaired with a crankshaft wear sleeve. Refer to Clearance and Assembly, "Crankshaft Wear Sleeve (Rear) - Remove and Install" for more information.

Table 2

Minimum Width of machined R	
mm	1, 2, 3, 6 and 7
	18.51 mm (0.7289 inch)

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Annelies Wilder-Smith



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