

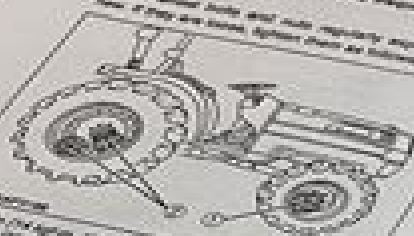
### Checking Wheel Bolt Torque



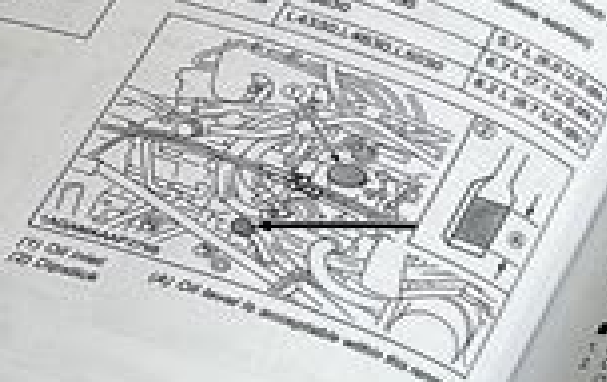
#### CAUTION

- To avoid personal injury:
- Repair vehicle trailer with a loose rim, wheel or axle.
- Any loose bolts and nuts are loosened, tighten to specified torque.
- Check all bolts and nuts frequently and keep them tight.

Check wheel bolts and nuts regularly, especially when new. If they are loose, tighten them as follows:



**WARNING**  
If you use 174 N·m (130 ft·lb) or 190 N·m (140 ft·lb) for 174 N·m (130 ft·lb) or 190 N·m (140 ft·lb).



(1) Oil level  
(2) Oil level

(4) Oil level is acceptable with 200 N·m

### EVERY 100 HOURS



#### CAUTION

- To avoid personal injury:
- Do not start the engine before changing the oil.
- Allow engine to cool down sufficiently before the hot oil can burn.
- To drain the used oil, remove the drain plug at the bottom of the engine and drain the oil completely.
- All the used oil can be drained but check when the engine is still warm.
- After draining, reinstall the drain plug.
- Fill with the new oil up to the upper mark on the dipstick.

(See "LUBRICANTS" in Maintenance Index)

Oil Capacity with Filter	1.5 L (1.6 US GAL)	2.0 L (2.1 US GAL)	2.5 L (2.6 US GAL)
Oil	1.5 L (1.6 US GAL)	2.0 L (2.1 US GAL)	2.5 L (2.6 US GAL)

### Cleaning Air Cleaner Primary Element

- Remove the air cleaner cover and primary element.
- Clean the primary element.
  - When dry dust adheres to the element, blow compressed air from the inside, turning the element. Pressure of compressed air must be under 205 kPa (2.1 kgf/cm<sup>2</sup>, 30 psi).
  - When carbon or oil adheres to the element, soak the element in detergent for 10 minutes then wash several times in water, rinse with clean water and dry it naturally. After element is fully dried, inspect inside of the element with a light and check if it is damaged or not.
- Replace air cleaner primary element. Once yearly or after every such cleaning, whichever comes first.

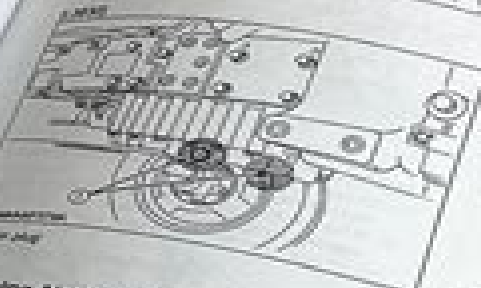
**NOTE:**

- Check to see if the evacuator valve is blocked with dust.

### EVERY 100 HOURS



(1) Oil level



(1) Oil level



(1) Oil level  
(2) Oil level  
(3) Oil level  
(4) Oil level

#### WARNING

- Do not run the engine with the element removed.
- Do not run the engine with the element removed or (cover) upside. If the cover is upside down, evaporator water will not function and dust will adhere to the element.
- Do not touch the secondary element except in cases where replacing is required.
- (See "Replacing Air Cleaner Secondary Element" in Every 1 Year maintenance)

#### Evacuator Valve

Open the evacuator valve once a week under ordinary conditions - or daily when used in a dusty place - to get rid of large particles of dust and dirt.

### Cleaning Fuel Filter

- This job should not be done in the field, but in a clean place.
- Close the fuel cock.
  - Unscrew the screw ring and remove the filter bowl, and rinse the inside with kerosene.
  - Take out the element and dip it in the kerosene to rinse.
  - After cleaning, reassemble the fuel filter, keeping out dust and dirt.
  - Fill the fuel system.
- (See "Bleeding Fuel System" in service as required.)

# Kubota L4330 Operators Manual

**JE Gale**



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## **Table of Contents Kubota L4330 Operators Manual**

1. Understanding the eBook Kubota L4330 Operators Manual
  - The Rise of Digital Reading Kubota L4330 Operators Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Kubota L4330 Operators Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Kubota L4330 Operators Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota L4330 Operators Manual
  - Personalized Recommendations
  - Kubota L4330 Operators Manual User Reviews and Ratings
  - Kubota L4330 Operators Manual and Bestseller Lists
5. Accessing Kubota L4330 Operators Manual Free and Paid eBooks

- Kubota L4330 Operators Manual Public Domain eBooks
- Kubota L4330 Operators Manual eBook Subscription Services
- Kubota L4330 Operators Manual Budget-Friendly Options
- 6. Navigating Kubota L4330 Operators Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Kubota L4330 Operators Manual Compatibility with Devices
  - Kubota L4330 Operators Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Kubota L4330 Operators Manual
  - Highlighting and Note-Taking Kubota L4330 Operators Manual
  - Interactive Elements Kubota L4330 Operators Manual
- 8. Staying Engaged with Kubota L4330 Operators Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Kubota L4330 Operators Manual
- 9. Balancing eBooks and Physical Books Kubota L4330 Operators Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Kubota L4330 Operators Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota L4330 Operators Manual
  - Setting Reading Goals Kubota L4330 Operators Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota L4330 Operators Manual
  - Fact-Checking eBook Content of Kubota L4330 Operators Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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