

## Service procedures

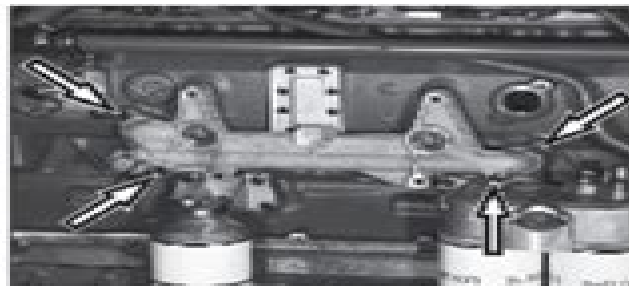
The engine must always be washed before repairs are started

### Engine fixture, attaching

Special tools: 998-6485, 999-6962

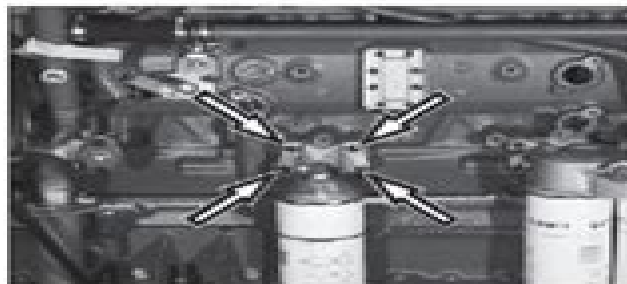
1 Remove the oil cooler as shown in "oil cooler, replacing".

2



Remove the spacer plate (four screws).

3



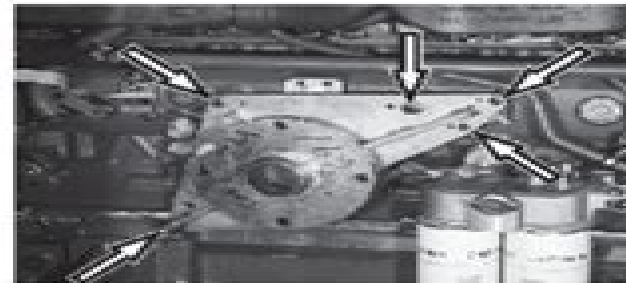
Remove the bypass filter and bracket (four screws).

4



Cover the holes with rags or equivalent to prevent dirt or foreign matter from entering the engine.

5



Mount the engine fixture on the engine.

6



Lift the engine in place and secure it with screws and nuts in the holes on the assembly stand (four).

# Manual Volvo Penta Tad 1631 Ge

**Michael Seilmaier**



## **Manual Volvo Penta Tad 1631 Ge:**

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