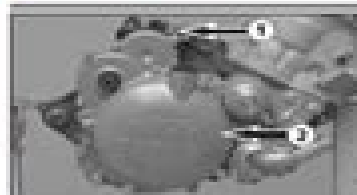




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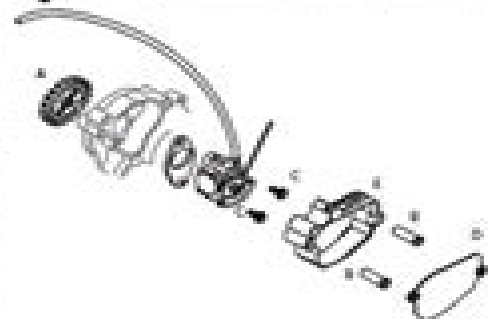
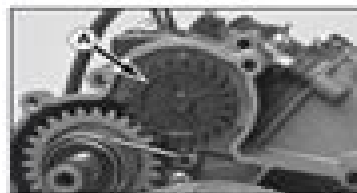


## REPAIR MANUAL ENGINE



Oil pump housing, intake flange and oil pump (separate lubrication)

- When dismantling the clutch cover additionally remove the bolt



- Pull the oil pump wheel off of the oil pump



- Remove the cover from the oil pump housing
- Remove the 4 bolts of the intake flange and then, move the intake flange sideways in clockwise
- Pull the 2 steel bearings out of the housing

NOTE: The bolt at the intake flange can be unscrewed completely only as soon as the oil pump housing has been dismantled



- Put the oil pump housing off the engine case and using a screwdriver (see picture)
- Remove the 2 bolts and withdraw oil pump together with gasket from the engine case
- Remove the bolt at the intake flange, and dismantle intake flange together with inlet valve housing



### Removing clutch and primary drive

- Slide the 3 bolts in diagonal order so as to prevent jamming of the shaft drive when the springs relax
- Remove bolts, spring, washers and springs
- Take the pressure cap and the disc gaskets out of the main clutch hub
- Put the thrust bearings out of the main shaft



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Austria  
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# Ktm 125 200 1999 2003 Workshop Service Manual

**Chris Rogers**



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