



250-525 SX, MXC, EXC RACING



REPAIR MANUAL  
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COMPACT  
disc  
DATA STORAGE



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2-55



#### Changing the oil filters

Remove the bolt **1** and swing the breather fuel container **2** forward. Place a receptacle underneath the engine to collect the drained oil. Remove the 4 bolts **3** and disassemble the two oil filter covers.



Using wedge pliers, you may now pull the oil filter inserts **7** out of the housing. Clean the oil filter cover, the sealing surfaces of the O-rings and the engine casing. Check the O-rings of the oil filter covers for damage and, if necessary, replace them.



Put the motorcycle on its side and fill the oil filter housings about halfway with engine oil. Insert the long oil filter at the front and the short oil filter at the back of the housing. Insert the O-rings **11** of the oil filter covers and mount the cover. Mount the bolts and tighten them to 4 Nm/3 lbf ft.

Reinstall the breather fuel container and tighten the bolt to 8 Nm/6 lbf ft.



Return the motorcycle to an upright position.

Remove the oil dipstick **15** at the clutch cover and fill to 1.2 liter of fully synthetic engine oil (Motul Power Sports 4T).

Start the engine and check all external connections and oil filter covers for leaks.

Finally, check the engine oil level and, if necessary, correct it.

# Ktm 525 Manual

**Rachel Sandford**



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## **Table of Contents Ktm 525 Manual**

1. Understanding the eBook Ktm 525 Manual
  - The Rise of Digital Reading Ktm 525 Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Ktm 525 Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Ktm 525 Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Ktm 525 Manual
  - Personalized Recommendations
  - Ktm 525 Manual User Reviews and Ratings
  - Ktm 525 Manual and Bestseller Lists
5. Accessing Ktm 525 Manual Free and Paid eBooks
  - Ktm 525 Manual Public Domain eBooks
  - Ktm 525 Manual eBook Subscription Services
  - Ktm 525 Manual Budget-Friendly Options
6. Navigating Ktm 525 Manual eBook Formats

- ePub, PDF, MOBI, and More
  - Ktm 525 Manual Compatibility with Devices
  - Ktm 525 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Ktm 525 Manual
    - Highlighting and Note-Taking Ktm 525 Manual
    - Interactive Elements Ktm 525 Manual
  8. Staying Engaged with Ktm 525 Manual
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Ktm 525 Manual
  9. Balancing eBooks and Physical Books Ktm 525 Manual
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Ktm 525 Manual
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Ktm 525 Manual
    - Setting Reading Goals Ktm 525 Manual
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Ktm 525 Manual
    - Fact-Checking eBook Content of Ktm 525 Manual
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development
    - Exploring Educational eBooks
  14. Embracing eBook Trends
    - Integration of Multimedia Elements
    - Interactive and Gamified eBooks

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