

## Reassembly

Reassembly is a reversal of the disassembly process, however, you will need to follow these steps **EXACTLY** as described in order for the pistol to function properly. Once you understand the relationship of the internal parts, it will only take a few seconds to reassemble your pistol.

**Please be patient!** Only a chosen few have successfully reassembled a Ruger Mark Series 22 pistol correctly on their first attempt.

**CAUTION:** Confirm that there are no cartridges (ammo) in the chamber, magazine, and magazine well.

### REASSEMBLY

▶ **1. PLACE** the **SAFETY** in the **OFF / FIRE "F"** position. Without having your finger on the **TRIGGER**, move the **HAMMER** to the cocked (flat and horizontal to the grip frame) position as shown.



If the **HAMMER** does not easily move to the horizontal position there are two possible problems. 1. The **HAMMER STRUT (A)** is caught behind the **SEAR SPRING PIN (B)** simply point the frame upward, let the hammer upwards enough to allow the strut to clear the Sear Spring Pin. (This does not apply to the 22/45 models). 2. The **HAMMER** could also be rotated too far forward. Insert an **EMPTY** magazine, pull the trigger.

Rotate the hammer rearward to the cocked position, and remove the magazine.



Confirm that the **LOADED CHAMBER INDICATOR** is properly installed in the **RECEIVER**.

▶ **2. THE BARREL / RECEIVER** mates with a lug on the grip frame. Slide the Barrel / Receiver on rearward until the bottom lip hangs over the rear end of the grip frame (about an 1/8").

You may need to place the muzzle down on a padded surface and gently tap down on the grip frame just under the receiver using a non-marring hammer.



Insert the **EMPTY** magazine and point the pistol upward and pull the **Trigger** to allow the **Hammer** to be placed in the cocked position. You may need to rotate the **Hammer** back down using a towel or your finger through the rear of the **Receiver**.

### REMOVE THE MAGAZINE.

▶ **3. BOLT.** With the **RECOIL SPRING** **UPWARD**, slide the **BOLT** all of the way into the **RECEIVER**. You may need to lower the **BOLT STOP ASSEMBLY (#31)**.

**CAUTION:** Confirm that the **FIRING PIN STOP** is in the **BOLT** (see circled area). If this is not present, upon firing, the firing pin will irreparably put a ding in the chamber and destroy your pistol.



▶ **4. UNCOCK THE HAMMER** by inserting an **EMPTY** Magazine and placing the muzzle end on a padded surface and pull the **Trigger** to allow the **Hammer** to move to its forward "fired" position.

Notice the gap behind the **Hammer** that allows room for the bent leg of the **Main Spring Housing Assembly** to fit inside the slot in the **Bolt**.

You may need to pull the bolt back a little and insert a small dowel into the slot in the rear of the frame to guide the **Hammer** to its forward most position.



# N61jq Disassembly Guide

**Sabine Zange**



## **N61jq Disassembly Guide:**

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