



250-525 SX, MXC, EXC RACING



REPAIR MANUAL
ENGINE

COMPACT
disc
DATA STORAGE



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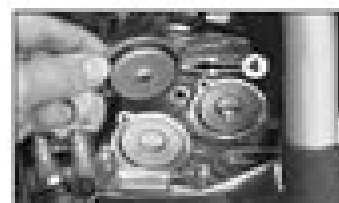


Changing the oil filters

Remove the bolt ❶ and swing the breather fuel container ❷ forward. Place a receptacle underneath the engine to collect the drained oil. Remove the 4 bolts ❸ and disassemble the two oil filter covers.



Using wedge plates, you may now pull the oil filter mounts ❹ out of the housing. Clean the oil filter cover, the sealing surfaces of the O-rings and the engine casing. Check the O-rings of the oil filter covers for damage and, if necessary, replace them.



Put the motorcycle on its side and fill the oil filter housings about halfway with engine oil. Insert the long oil filter at the front and the short oil filter at the back of the housing. Insert the O-rings ❹ of the oil filter covers and mount the cover. Mount the bolts and tighten them to 4 Nm/3 ft-lb.

Reinstall the breather fuel container and tighten the bolt to 8 Nm/6 ft-lb.



Return the motorcycle to an upright position.

Remove the oil dipstick ❶ at the clutch cover and fill to 1.2 liter of fully synthetic engine oil (Motul Power Sports 4T).

Start the engine and check all external connections and oil filter covers for leaks.

Finally, check the engine oil level and, if necessary, correct it.

Ktm Service Manual 1993

Leslie R. Rudnick



Ktm Service Manual 1993:

MX & Off-Road Performance Handbook -3rd Edition Eric Gorr, *WALNECK'S CLASSIC CYCLE TRADER, FEBRUARY 1993* Causey Enterprises, LLC, Volkswagen Fox Service Manual Robert Bentley, inc, Bentley Publishers, 2003-04 Bentley Publishers is the exclusive factory authorized publisher of Volkswagen Service Manuals in the United States and Canada In every manual we provide full factory repair procedures specifications tolerances electrical wiring diagrams and lubrication and maintenance information Bentley manuals are the only complete authoritative source of Volkswagen maintenance and repair information Even if you never intend to service your car yourself you ll find that owning a Bentley Manual will help you to discuss repairs more intelligently with your service technician *WALNECK'S CLASSIC CYCLE TRADER, DECEMBER 1993* Causey Enterprises, LLC, *Manuals Combined: 150+ U.S. Army Navy Air Force Marine Corps Generator Engine MEP APU Operator, Repair And Parts Manuals* , Over 36 000 total pages Just a SAMPLE of the CONTENTS by File Number and TM Number 013511 TM 5 6115 323 24P 4 GENERATOR SET GASOLINE ENGINE DRIVEN SKID MOUNTED TUBULAR FRAME 1 5 K SINGLE PHASE AC 120 240 V 28 VDC LESS ENGINE DOD MODELS MEP 015A 60 HZ NSN 6115 00 889 1446 AND DOD MODEL MEP 025A 28 VDC 6115 00 017 8236 TO 35C2 3 385 4 SL 4 07609A 07610A 013519 TM 5 6115 329 25P 1 GENERATOR SET GASOLINE ENGINE DR LESS ENGINE 0 5 KW AC 120 240 V 60 HZ 1 PHASE DOD MODEL FSN 6115 923 4469 400 HZ MODEL MEP 019A 6115 940 7862 AN DC MODEL MEP 024A 6115 940 7867 TO 35C2 3 440 14 013537 TM 5 6115 457 12 7 GENERATOR SET ENGINE DRIVEN TACTICAL SKID MTD 100 KW 3 PHASE 4 WIRE 120 240 416 V DOD MODELS MEP 007A UTILITY CLASS 50 60 HZ NSN 6115 00 133 9101 MODEL MEP 106A PRECISE CLASS 50 60 H 6115 00 133 9102 MODEL MEP 116A PRECISE CLASS 400 KW 6115 00 133 9103 INCLUDING OPTIONAL KITS MODEL MEP 007 AWF WINTERIZATION KIT FUEL BURNING 6115 00 463 9082 MEP 007AWE WINTERIZATION KIT ELECTRIC 6115 00 463 9084 MODEL MEP 007A DUMMY LOAD KIT 6115 00 463 9086 AND MODEL MEP 007AWM WHEEL 013538 TM 5 6115 457 34 12 GENERATOR SET DIESEL ENGINE DRIVEN TACTICAL SKID 100 KW 3 PHASE 4 WIRE 120 208 AND 240 416 V DOD MODELS MEP0 UTILITY CLASS 50 60 HZ NSN 6115 00 133 9101 MODEL MEP106A CLASS 50 60 HZ 6115 00 133 9102 AND MODEL MEP116A PRECISE 400 HZ 6115 00 133 9103 INCLUDING OPTIONAL KITS DOD MODELS MEP007AWF WINTERIZATION KIT FUEL BURNING 6115 00 463 9082 MEP007AWE WINTERIZATION KIT ELECTRIC 6115 00 463 9084 MOD MEP007ALM DUMMY LOAD KIT 6115 00 463 9086 AND MODEL MEP007A MOUNTING KIT 6 013540 TM 5 6115 458 24P 9 GENERATOR SET DIESEL ENGINE DRIVEN TACTICAL SKID MTD 2 KW 3 PHASE 4 WIRE 120 208 AND 240 416 VOLTS DOD MODELS MEP009A UTILITY CLASS 50 60 HZ NSN 6115 00 133 9104 AND MODEL MEP108A PRECISE CLASS 50 60 HZ 6115 00 935 8729 INCLUDING OPTIONAL K DOD MODELS MEP009AWF WINTERIZATION KIT FUEL BURNING 6115 00 403 3761 MODEL MEP009AWE WINTERIZATION KIT ELECTRIC 6115 00 489 7285 013545 TM 5 6115 465 12 19 GENERATOR DIESEL ENGINE DRIVEN

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TAC SKID MTD 60 KW 3 PHASE 4 WIRE 120 208 AND 240 416 VOLTS DOD MODELS MEP 006A UTILITY CLASS 50 60 HZ FSN 6115 118 1243 MEP 105A PRECISE CLASS 50 60 HZ 6115 118 1252 AND MEP 115A PRECISE CLASS 400 HZ 6115 118 1253 TO 35C2 3 444 2 NAVFAC P 8 626 34 TM 00038G 35 015378 TM 5 6115 323 14 10 GENERATOR GASOLINE ENGINE DRIVEN SKID MOUNTED TUBULAR FRAME 1 5 KW SI PHASE AC 120 240 V 28 V DC LESS ENGINE

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MEP 021C 400 HZ 6115 01 175 7321 MODEL MEP 026A DC HZ 6115 00 017 8239 MODEL MEP 026C 28 V DC 6115 01 175
7320 TO 35C2 3 386 1 TM 05926A 14 NAVFAC P 8 6 025151 TM 5 6115 271 24P 3 GENERATOR SET GASOLINE ENGINE
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PRECISE CLASS 400 HZ 6115 00 926 0843 NAVFAC P8 615 24P TO 35C2 3 452 4 THIS ITEM IS INCLUDED ON EM 0086
EM 0088 1 PHASE 3 WIRE 3 PHASE 4 WIRE 120 120 240 AND 120 208 V DOD MODEL MEP 002A UTILITY CLASS 60 HZ
NSN 6115 00 465 1044 NAVFAC P 8 622 12 TO 35C2 3 456 1 TM 05682C 12 032640 TM 5 6115 585 12 12 GENERATOR
SET DIESEL ENGINE DRIVEN TACTICAL SKID MTD 10 KW 1 PHASE 2 WIRE 1 PHASE 3 WIRE AND 3 PHASE 4 WIRE 120
120 240 AND 120 208 V DOD MODEL MEP 003A UTILITY CLASS 60 HZ NSN 6115 00 465 1030 AND MODEL MEP 112A
UTILITY CLASS 400 HZ 6115 00 465 1027 NAVFAC P 8 623 12 TO 35C2 3 455 1 TM 05684C 05685B 12 032781 TM 5 6115
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PHASE 120 120 240 AND 120 208 V DOD MODEL MEP 002A UTILITY CLASS NSN 6115 00 465 1044 NAVFAC P 8 622 34
TO 35C2 3 456 2 TM 0568C 34 032936 TM 5 6115 329 14 4 GENERATOR SET GASOLINE ENGINE DRIVEN 0 5 KW LESS
ENGINE DOD MODEL MEP 014 UTILITY CLASS 60 HZ NSN 6115 00 923 4469 DOD MODEL MEP 01 UTILITY CLASS 400
HZ 6115 00 940 7862 AND DOD MODEL MEP 024 UTILITY CLASS 28 VDC 6115 00 940 7867 TO 35C2 3 440 1 033374 TM 5
6115 332 14 10 GENERATOR SET TAC GASOLINE ENGINE AIR COOLED 5 KW AC 120 240 V SINGLE PHASE V 3 PHASE
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8240 AND MODEL MEP 022A UTILITY 400 HZ 6115 00 017 8241 NAVFAC P 8 614 14 TO 35C2 3 424 1 033750 TM 5 6115
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OF END ITEM COEI BAS ITEMS BII AND ADDITIONAL AUTHORIZATION LIST AAL FOR GENERA DIESEL ENGINE
DRIVEN TACTICAL SKID MTD 60 KW 3 PHASE 4 WIRE 120 208 AND 240 416 V DOD MODELS MEP 006A UTILITY CLASS
50 6 NSN 6115 00 118 1243 MODEL MEP 105A PRECISE CLASS 50 60 H 6115 00 118 1252 AND MODEL MEP 115A
PRECISE CLASS 400 HZ 6115 00 118 1253 050998 TM 5 6115 600 12 8 GENERATOR DIESEL ENGINE DRIVEN TACTICAL
SKID MTD 100 KW 3 PHASE 4 WIR 120 208 AND 240 416 V DOD MODEL MEP 007B CLASS UTILITY 50 60 NSN 6115 01
036 6374 INCLUDING OPTIONAL KITS DOD MODEL MEP00 WINTERIZATION KIT FUEL BURNING AND MEP007BWE
WINTERIZATION KIT ELECTRIC 051007 TM 5 6115 600 24P 4 GENERATOR SET DIESEL ENGINE DRIVEN 100 KW 3
PHASE 4 WIRE 120 208 AND VOLTS DOD MODEL MEP 007B UTILITY CLASS 50 60 HZ NSN 6115 01 036 6374
INCLUDING OPTIONAL KITS DOD MODEL MEP007BWF WINTERIZATION KIT FUEL BURNING AND MEP007BWE
WINTERIZATION KIT ELECTRIC TO 35C2 3 442 14 NAVFAC P 8 628 24P SL 4 07464B 057268 LO 5 6115 600 12
GENERATOR SET DIESEL ENGINE DRIVEN TACTICAL SKID MTD 100 KW PHASE 4 WIRE 120 208 AND 240 416 V DOD
MODEL MEP007B CLASS UTILITY 50 60 HZ NSN 6115 01 036 6374 057513 LO 5 6115 604 12 GENERATOR SET DIESEL
ENGINE DRIVEN AIR TRANSPORTABLE SKID MT 750 KW 3 PHASE 4 WIRE 2400 4160 AND 2200 3800 VOLTS DOD MOD
MEP208A CLASS PRIME UTILITY HZ 50 60 NSN 6115 00 450 5881 LI 6115 12 9 060183 TM 5 6115 612 24P 6 GENERATOR
SET AVIATION GAS TURBINE ENGINE DRIVEN INTEGRA TRAILER MOUNTED 10KW 28 VOLTS MODEL MEP 362A
PRECISE DC NSN 6115 01 161 3992 TM 6115 24P 1 AG 320B0 IPE 000 TO 35C2 3 471 4 060188 TM 5 6115 612 34 4
GENERATOR SET AVIATION GAS TURBINE ENG DRIVEN INTEGRAL TRAILER MOUNTED 10KW 28 VOLTS DOD MODEL
MEP 36 PRECISE DC NSN 6115 01 161 3992 AG 320B0 MME 000 TM 6115 TO 35C2 3 471 2 060645 LO 5 6115 612 12
AVIATION GENERATOR SET GAS TURBINE ENGINE DRIVEN INTEGRAL TR MOUNTED 10KW 28 VOLTS DC DOD MODEL
MEP 362A CLASS PRECISE NSN 6115 01 161 3992 060921 TM 55 1730 229 34 5 POWER UNIT AVIATION MULTI OUTPUT
GTED ELECTRICAL HYDRAULIC PNEUMATIC AGPU WHEEL MOUNTED SELF PROPELLED TOWA AC 400HZ 3PH 0 8 PF
115 200V 30 KW DC 28VDC 700 AMPS PNEUMATIC 60 LBS MIN AT 40 PSIG HYDRAULIC 15 GPM AT 3300 PS DOD
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AGPU WHEEL MOUNTED SELF PROPELLED TOWABLE AC 400HZ 3PH 0 8 PF 115 200V 30 KW DC 28 VDC 700 AMPS
PNEUMATIC 60 LBS M AT 40 PSIG HYDRAULIC 15 GPM AT 3300 PSIG DOD MODEL MEP 360A CLASS PRECISE HERTZ
400 NSN 1730 01 144 1897 AG 320A0 OMM 000 TO 35C2 3 473 1 TM 1730 12 1 061758 LO 5 6115 614 12 GENERATOR
SET DIESEL ENGINE DRIVEN TACTICAL SKID MTD 200 KW 3 PHASE 4 WIRE 120 208 AND 240 416 VOLTS MODEL
MEP009B UTILI 50 60 HERTZ NSN 6115 01 021 4096 061772 LO 5 6115 622 12 GENERATOR SET DIESEL ENGINE
DRIVEN WHEEL MOUNTED 750 KW 3 PH 4 WIRE 2200 3800 AND 2400 4160 VOLTS CUMMINS ENGINE COMPANY IN

MODEL KTA 2300G 2 DOD MODEL MEP 012A CLASS UTILITY HERTZ 062762 LO 5 6115 615 12 GENERATOR SET DIESEL
ENGINE DRIVEN TACTICAL SKID MOUNTED 3 K MODEL 016B CLASS UTILITY MODE 50 60 HZ NSN 6115 01 150 4140
DOD MODEL MEP 021B CLASS UTILITY MODE 400 HZ 6115 01 151 812 DOD MODEL MEP 026B CLASS UTILITY MODE
28 VDC 6115 01 150 036 LI 05926B 06509B 12 5 P 8 646 LO 064310 TM 5 6115 626 14 TM 1730 24P AG 320A0 IPB 000
065603 TB 5 6115 593 24 WARRANTY PROGRAM FOR GENERATOR SET DOD MODEL MEP 029A HOUSING K DOD
MODEL MEP 029AHK 066727 TM 5 6115 640 14 2 MEP 005A 30 KW 60 HZ GEN SETS 2 M200A1 2 WHEEL 4 TIRE
MODIFIED TRAILERS 066809 TM 5 6115 630 14 MEP 104A PRECISE 50 60 HERTZ 6115 00 118 1247 MEP 114A PRECISE
400 HERTZ 6115 00 118 INCLUDING AUXILIARY EQUIPMENT MEP 005AWF WINTERIZATION KIT FUE BURNING 6115 00
463 9083 MEP 005AWE WINTERIZATION KIT ELEC 6115 00 067310 TM 9 6115 650 14 DOD MODEL MEP 104A 6115 00
118 1245 DOD MODEL MEP 113A 6115 00 118 1244 069954 TM 9 6115 465 24P 2 GENERATOR SET DIESEL ENGINE
DRIVE TACTICAL SKID MTD 30KW 3 PHASE 4 WIRE 120 208 AND 240 416 V MODELS MEP 005A UTILITY 50 60 HZ NSN
6115 00 118 1240 MEP 104A PRECISE 50 60 HZ 6115 00 118 1247 MEP 114A PRECISE 400 H 6115 00 118 1248
INCLUDING OPTIONAL KITS DOD MODELS MEP 00 WINTERIZATION KIT FUEL BURNING 6115 00 463 9083 MEP 005
AW WINTERIZATION KIT ELECTRIC 6115 00 463 9085 MEP 002 ALM L BANK KIT 6115 00 463 9088 MEP 005 AWM
WHEEL MOUNTING KIT 6115 00 463 9094 TO 35C2 3 070096 TM 9 6115 464 24P 1 GENERATOR S DIESEL ENGINE
DRIVEN TACTICAL SKID MTD 15KW 3 PHASE 4 WIRE 120 208 AND 240 416 VOLTS DOD MODEL MEP 004A UTILITY
CLASS 50 60 HERTZ NSN 6115 00 118 1241 DOD MODEL MEP 103A PRECISE CLASS 50 60 HERTZ 6115 00 118 1245
DOD MODEL MEP 113A PRECI CLASS 400 HERTZ 6115 00 118 1244 INCLUDING OPTIONAL KITS DOD MODEL MEP 005
AWF WINTERIZATION KIT FUEL BURNING 6115 00 463 DOD MODEL MEP 005 AWE WINTERIZATION KIT ELECTRIC
6615 00 46 DOD MODEL MEP 004 ALM LOAD BANK KIT 6115 00 191 9201 071025 TM 9 6115 641 10 2 GENERATOR SET
SKID MOUNTED TACTICAL QUIET 5 KW 60 AND 400 HZ MEP 802A 60 HZ NSN 6115 01 274 7387 MEP 812A 400 HZ 6115
01 274 7391 TO 35C2 3 456 11 071026 TM 9 6115 642 10 2 GENERATOR SET SKID MOUNTED TACTICAL QUIE 10 KW 60
AND 400 HZ MEP 803A 60 HZ NSN 6115 01 275 5061 MEP 813A 400 HZ 6115 01 274 7392 TO 35C2 3 455 11 TM 09247A
09248A 10 1 071028 TM 9 6115 643 10 3 GENERATOR SET SKID MOUNTED TACTICAL QUI 15 KW 50 60 AND 400 HZ
MEP 804A 50 60 HZ NSN 6115 01 274 73 MEP 814A 400 HZ 6115 01 274 7393 TO 35C2 3 445 21 071029 TM 9 6115 644 10
2 GENERATOR SET SKID MOUNTED TACTICAL QUIET 30 KW 50 60 AND 400 HZ MEP 805A 50 60 HZ NSN 6115 01 274
7389 MEP 815A 400 HZ 6115 01 274 7394 TO 35C2 3 446 11 TM 09249A 09246A 10 1 071030 TM 9 6115 645 10 2
GENERATOR SET SKID MOUNTED TACTICAL QUIET 60 KW 50 60 AND 400 HZ MEP 806A 50 60 HZ NSN 6115 01 274
7390 MEP 816A 400 HZ 6115 01 274 7395 TO 35C2 3 444 11 TM 09244A 09245A 10 1 071031 LO 9 6115 641 12
GENERATOR SET SKID MOUNTED TACTICAL QUIET 5 KW 60 AND 400 HZ MEP 802A TACTICAL QUIET 60 HZ NSN 6115

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