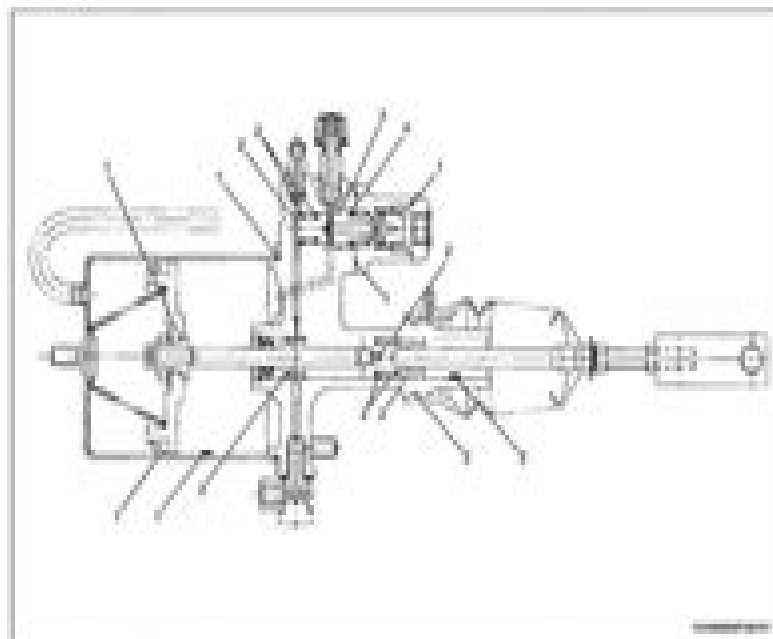


Greasing



Legend

- | | |
|----------------------|-----------------------------------|
| 1. Air Washer Piston | 3. Silicon Grease |
| 2. Rubber Grease | 4. Silicon Grease to Valve Piston |

Grease type	Application points
Air washer piston (Silicon grease can be used as an alternative)	Piston cap (No. 34) complete O-rings (No. 14, 22, 23, 32) complete Gasket mounting groove at the tip of cylinder body (No. 21) Inside of cylinder shell (No. 36) Gasket (No. 3) complete
Rubber grease (Silicon grease can be used as an alternative)	Inside cylinder body of the hydraulic cylinder (No. 24) Hydraulic piston (No. 3) complete (In particular, apply sufficient grease to piston groove) Piston cap (No. 4, 38) complete Tip of push rod (No. 1)
Silicon grease	Insert into relay piston of cylinder body (No. 25) Total external surface of relay piston (No. 16) Piston cap (No. 18) complete, O-ring (No. 17) complete

Installation

1. Install the clutch bracket

2. Apply 88500 (2) grease or equivalent (7) to the pin, then install it to the push rod assembly and clutch shaft.



3. Install the pin, roller pin and washer.
4. Install the air pipe and oil pipe.

Inspection and Repair

Make the necessary repairs or parts replacement if wear, damage or any other abnormal conditions are found through inspection.

Metal Parts

Before inspection, wash metal parts in metal cleaner and keep them free from dust.

Visual Inspection

Check the parts for rust formation, corrosion and damage.

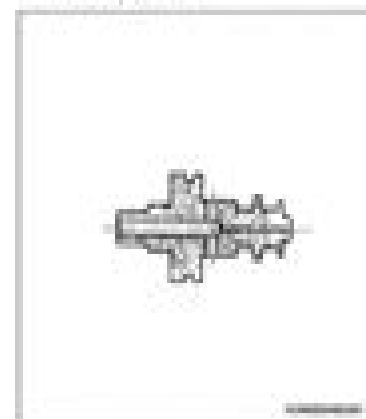
Cylinder Body

1. Check for flaws and rust on the inner surface of the cylinder.
2. Check for blockage in the oil passage to the relay valve.
3. Check for any indentations which would be detrimental to an upright fit between contact face to the upper valve body.



Relay Piston

1. Check for flaws and rust on the outer periphery of the piston.
2. Check for scratches or an indentation on the contact face to the poppet valve.



Hydraulic Piston

1. Check for flaws and rust on the outer periphery of the piston.
2. Check for scratches or an indentation on the contact face to the piston cap.

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