

33. What type of drilling jig is suitable for a large awkwardly shaped job with holes to be drilled in many directions?  
 A. plate and channel jig  
 B. sandwich jig  
 C. trunion jig  
 D. box jig
34. A component has two bore and holes are to be drilled radially the type of jig suitable for drilling above component is.....  
 A. solid jig  
 B. table jig  
 C. post jig  
 D. latch jig
35. A component is in the form of a rectangular block few holes are to be drilled in the top and side faces for mass production of this component the type of jig suitable is.....  
 A. Latch jig  
 B. plate jig  
 C. box jig  
 D. sandwich jig
36. A centre lathe with a copying attachment is suitable for.....  
 A. mass production of threaded component  
 B. mass production of form turned component  
 C. production of tapered component  
 D. for rough plain turning
37. Which is the best method of taper turning of a short steep taper both externally and internally?  
 A. simultaneous feed method  
 B. tail stock off set  
 C. compound rest  
 D. formed tool
38. A lengthy component is to be taper turned through small angles the best method shall be.....  
 A. tracing method  
 B. compound rest  
 C. taper turning attachment  
 D. by manual feeding

33. किस प्रकार का ड्रिलिंग जैग एक बड़े अजीब-गढ़े आकार के वॉर्क को कई दिशाओं में ड्रिल करने के लिए उपयुक्त है?  
 A. प्लेट और चैनल जैग  
 B. सैंडविच जैग  
 C. ट्रयूनियन जैग  
 D. बॉक्स जैग
34. घटक को दो बोर करने हैं और दो बोर को रेडियल ड्रिल करना है ऊपर दिए गए घटक के ड्रिलिंग के लिए उपयुक्त प्रकार का जैग है.....  
 A. सॉलिड जैग  
 B. टेबल जैग  
 C. पोस्ट जैग  
 D. लॉच जैग
35. एक घटक आयताकार ब्लॉक के रूप में है कुछ छेद इस घटक के चारों ओर पर उत्पादन के लिए ऊपरी सतह है तथा साइड पर ड्रिल करनी है। जैग का उपयुक्त प्रकार है.....  
 A. लॉच जैग  
 B. प्लेट जैग  
 C. बॉक्स जैग  
 D. सैंडविच जैग
36. कॉपींग अटैचमेंट के साथ सेंटर लेन इसके लिए उपयुक्त है.....  
 A. पैर बसोलेट का बड़े पैमाने पर उत्पादन के लिए  
 B. भारी, छोटे घटक का बड़े पैमाने पर उत्पादन के लिए  
 C. टेपरेड घटक का उत्पादन  
 D. एक सीधे टर्निंग के लिए
37. छोटी, गहरी टैपर के टर्निंग टैपर दोनों बाहरी और आंतरिक की सर्वोत्तम विधि का क्या है?  
 A. साइमल्टेनियस फीड विधि  
 B. टेल स्टॉक ऑफ सेट  
 C. कंपाउंड रेस्ट  
 D. फॉर्म टूल
38. एक लंबे घटक को छोटे कोण के माध्यम से टैपर करने हैं जो उत्पादन विधि होगी.....  
 A. ट्रेसिंग विधि  
 B. कंपाउंड रेस्ट  
 C. टैपर टर्निंग अटैचमेंट  
 D. मैनुअल फीडिंग के द्वारा

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### **Table of Contents Iti Fitter Theory Question Objective Paper**

1. Understanding the eBook Iti Fitter Theory Question Objective Paper
  - The Rise of Digital Reading Iti Fitter Theory Question Objective Paper
  - Advantages of eBooks Over Traditional Books
2. Identifying Iti Fitter Theory Question Objective Paper
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Iti Fitter Theory Question Objective Paper
  - User-Friendly Interface
4. Exploring eBook Recommendations from Iti Fitter Theory Question Objective Paper

- Personalized Recommendations
  - Iti Fitter Theory Question Objective Paper User Reviews and Ratings
  - Iti Fitter Theory Question Objective Paper and Bestseller Lists
5. Accessing Iti Fitter Theory Question Objective Paper Free and Paid eBooks
    - Iti Fitter Theory Question Objective Paper Public Domain eBooks
    - Iti Fitter Theory Question Objective Paper eBook Subscription Services
    - Iti Fitter Theory Question Objective Paper Budget-Friendly Options
  6. Navigating Iti Fitter Theory Question Objective Paper eBook Formats
    - ePub, PDF, MOBI, and More
    - Iti Fitter Theory Question Objective Paper Compatibility with Devices
    - Iti Fitter Theory Question Objective Paper Enhanced eBook Features
  7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Iti Fitter Theory Question Objective Paper
    - Highlighting and Note-Taking Iti Fitter Theory Question Objective Paper
    - Interactive Elements Iti Fitter Theory Question Objective Paper
  8. Staying Engaged with Iti Fitter Theory Question Objective Paper
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Iti Fitter Theory Question Objective Paper
  9. Balancing eBooks and Physical Books Iti Fitter Theory Question Objective Paper
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Iti Fitter Theory Question Objective Paper
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Iti Fitter Theory Question Objective Paper
    - Setting Reading Goals Iti Fitter Theory Question Objective Paper
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Iti Fitter Theory Question Objective Paper

- Fact-Checking eBook Content of Iti Fitter Theory Question Objective Paper
- Distinguishing Credible Sources

### 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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