

Buick Lucerne 2006-2011 Workshop Manual

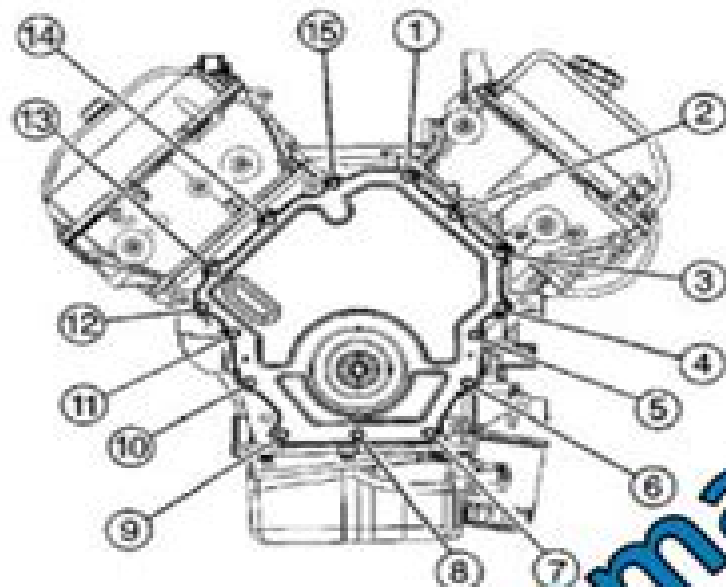


Fig. 72: Identifying Engine Front Cover Bolt Tightening Sequence
Courtesy of GENERAL MOTORS CORP.

NOTE: Refer to **EASTERN ENGINE**.

7. Tighten the engine front cover bolts in the sequence shown.

Tighten: Tighten the engine front cover bolts in the proper sequence to 10 N·m (in).

CAMSHAFT COVER INSTALLATION - LEFT SIDE

TOOLS REQUIRED

- J 38823 Water Pump Pulley Installer. See **Special Tools**.

of the valve locks. See **Special Tools**.
Remove the valve locks. A magnet is the most suitable tool.
Loosen the swirl nut of the J 44211 (2) using the arm
retainer. See **Special Tools**.
Remove the valve spring retainer.

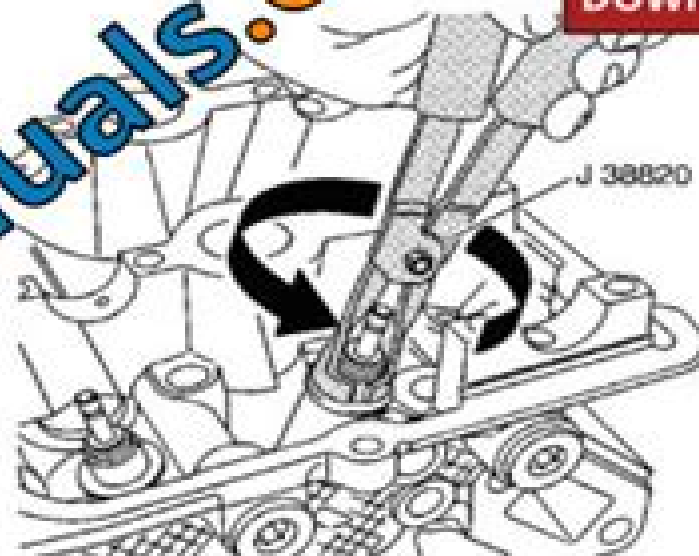


Fig. 329: Using J 38820 To Replace Valve Seal
Courtesy of GENERAL MOTORS CORP.

IMPORTANT: The valve stem seal should not be removed unless replacement is required.

Use the J 38820 in order to grip the seal. See **Special Tools**. Remove the seal by exerting a twisting, pulling motion. Discard the old valve stem seal.

Inspect and measure the valve stem. Refer to **Valve Spring Inspection and**

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The Cadillac Northstar V-8 Anthony Young,2017-01-31 Cadillac has had a long history in the automotive marketplace as General Motors luxury car division During the 1980s Cadillac s management wanted to reestablish the brand as a leader in sophistication innovation refinement and prestige Engineers conceived a new dual overhead cam four valve per cylinder V 8 engine the Northstar This power plant was the heart of Cadillac s Northstar System which included a greatly improved suspension and braking system The division redesigned its entire line to incorporate these new technologies for the 1990s and beyond The Northstar was the last engine designed and built by Cadillac before the 2005 establishment of GM Powertrain which took over engine design for all GM divisions This history of the Northstar V 8 and the cars it powered

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