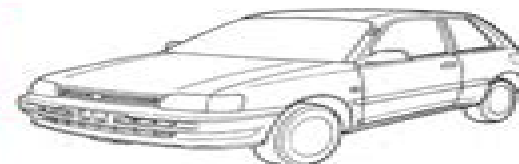


TOYOTA Starlet 1.3

Types Mines :
Puissances administratives :

3 portes
52EP62
6

5 portes
54EP62
6



MOTEUR

Essence 4 temps, 4 cylindres en ligne vertical disposé transversalement à l'avant.
Type : 2E-E.
Alésage x Course : 73 x 77,4 mm.
Cylindrée : 1 296 cm³.
Rapport Volumétrique : 9,5 à 1.
Pression de compression : 13 bars.
Pression comp. mini : 10 bars.
Puissance maxi :
- (kW.CEE) : 55 à 6 000 tr/min.
- (ch.DIN) : 75 à 6 000 tr/min.
Couple maxi :
- (m.daN.CEE) : 10,1 à 4 800 tr/min.
- (m.kg.DIN) : 10,4 à 4 800 tr/min.

Lubrification
Pression d'huile (huile à 80°C)
- au ralenti : 0,3 bar.
- à 3 000 tr/min : 2,5 à 5 bars.
Retrofroidissement
Thermostat
Début d'ouverture : 80 à 84°C.
Plaine ouverture : 95°C.
Course du clapet : 8 mm.
Thermococontact de motoréducteur
Enclenchement : 93°C.
Désenclenchement : 83°C.
Courroie pompe eau
Courroie commune à la distribution.

ALIMENTATION

Alimentation par injection électronique multipoint Toyota, couplée à l'allumage.
Pompe à carburant
Pression de régulation : au ralenti.
- sans dépression : 2,7 à 3,1 bars.
- avec dépression : 2,1 à 2,6 bars.
Débit : N.C.
Injecteurs
Résistance : 13,8 ohms.
Débit : 194 à 44 cm³/15 s.
Injecteur de départ à froid
Résistance : 4 à 4,5 ohms.
Sonde Lambda
Tension de sortie : 5 volts.

Sonde de température d'air et d'eau
Résistance (ohm) :
- à 0°C : 7 000 à 4 000.
- à 20°C : 3 000 à 2 000.
- à 40°C : 1 500 à 900.
- à 60°C : 700 à 400.
- à 80°C : 400 à 200.

Ralenti (réglable) : 800 à 50 tr/min.
Taux de CO (non réglable) :



Vis de réglage du régime de ralenti

ALLUMAGE

Allumage électronique avec distributeur. Gestion assurée par un calculateur commun à l'injection.
Distributeur
Ordre d'allumage : 1-3-4-2 (n°1 côté distribution).

Point d'avance (réglable) :
- 1° avant PMH au ralenti.
- 5° après pour l'huile (vis de vilebrequin et cratère de distributeur).
- 2° avant 213 et 214 (pour les vis de vilebrequin de diagnostic situés près de l'arbre de distribution gauche).

Bobine
Résistance primaire : 1,25 à 1,54 ohm.
Résistance secondaire : 10,2 à 13,8 kohms.
Bougies
Marque et type : NGK BPR5EY ou Nippon Denso W16XR-U.
Ecartement des électrodes : 0,8 mm.

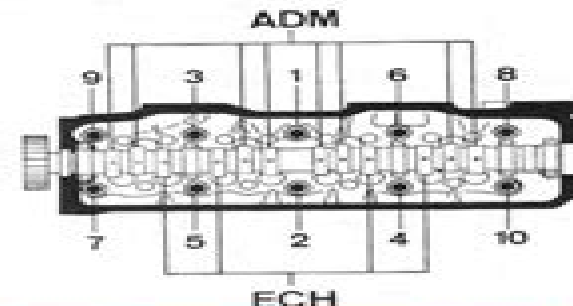
Type d'entraînement : courroie crantée.
Périodicité de remplacement : tous les 100 000 km.
Mode de tension : bécasse automatique par galet tendeur à ressort.
Valeur tension : déterminée par le ressort du galet tendeur.

Méthode de calage :

- arbre à cames : aligner le repère "2E" de la roue dentée d'arbre à cames avec celui situé sur le galet d'arbre à cames (1).
- vilebrequin : placer le vilebrequin en position PMH cylindre n°1 en alignant le repère de la roue dentée de vilebrequin avec celui situé sur le corps de la pompe à huile (2).
- Desserrer la vis de fixation du galet tendeur (3).
- tension : poser la courroie de distribution.
- Effectuer 2 tours moteur pour tendre la courroie et revenir au point de calage afin de le vérifier.
- Bloquer la vis de fixation du galet tendeur (3).
- S'assurer que la courroie est bien tendue entre le galet intermédiaire (4) et la roue dentée de vilebrequin.

CULASSE

Rauteur : N.C.
Défaut maxi de planéité : 0,05 mm. Rectification : interdite.



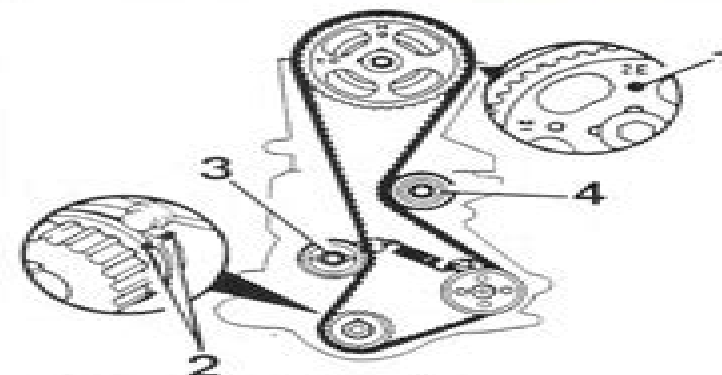
Ordre de serrage de la culasse et repérage des soupapes.

Ordre de fonctionnement des soupapes (à chaud)
ADM et ECH : 0,20 mm.

Serrage culasse (m.daN ou m.kg)

- 1ère phase : 2,9.
- 2e phase : 4,5.
- 3e phase : serrage angulaire de 90°.

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IM Harris



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