

## SPECIFICATIONS

	Merc 650	Merc 500	Merc 400
Bore	2.87" (72.9mm)	2.56" (65mm)	2.87" (72.9mm)
Stroke	2-9/16" (65.1mm)	2-1/8" (54mm)	2-9/16" (65.1mm)
Cu. In. Piston Displacement	49.8 (816cc)	44 (721cc)	33.3 (546cc)
Recommended Spark Plugs	AC-V40FFM or Champion L-76V		
Horsepower	65	50	40
Full Throttle RPM Range	4800- 5300	4800- 5300	4800- 5300
Fuel Tank Capacity	U.S. . . . . . 6 Gallons Imperial . . . . . 5 Gallons Metric . . . . . 22½ Liters		

## LUBRICANTS

(From Your Mercury Dealer) Quicksilver Lubricant	Part No.	Container Size		
		U.S.	Imperial	Metric
Anti-Corrosion Grease	C-92-63290	8 Oz.	6.7 Oz.	240cc
Anti Corrosion Oil	C-92-63281	8 Oz.	6.7 Oz.	240cc
Corrosion and Rust Preventive	C-92-63260	11 Oz.	9.2 Oz.	330cc
Multipurpose Lubricant	C-92-63250	8 Oz.	6.7 Oz.	240cc
Perfect Seal	C-92-34227	16 Oz.	13.3 Oz.	480cc
Storage Seal	C-92-63233	15 Oz.	12.5 Oz.	450cc
Super-Duty Gear Lubricant	C-92-68617	8 Oz.	6.7 Oz.	240cc
	C-92-68623	1 Qt.	0.2 Gal.	960cc



Figure 1. Merc 650 (3-Cyl.)

# Mercury 402 Outboard Manual

**Yi-Tong Ma**



## **Mercury 402 Outboard Manual:**

**Outboard Motor Service Manual** Intertec Publishing, 1987 Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers models with 30hp and above Outboard Motor Service Manual: Motors below 30 hp, 1979 Consumer Union Reports, 1974 *Boating*, 1971-07 **The Publishers' Trade List Annual**, 1971 *Consumer Reports*, 1973 **Boating**, 1976-07 Bibliography of Nautical Books, 1995

**MotorBoating**, 1971-10 **Field & Stream**, 1971-12 FIELD STREAM America's largest outdoor sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while honoring the traditions hunters and fishermen have passed down for generations **The Cumulative Book Index**, 1990 A world list of books in the English language *Glenn's Ford/Lincoln/Mercury Tune-up and Repair Guide* Harold T. Glenn, 1969 Keywords Index to U.S. Government Technical Reports United States. Department of Commerce. Office of Technical Services, 1963

Popular Science, 1977-04 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better **Moody's Industrial Manual**, 1954 **MotorBoating**, 1972-01 *Whitaker's Book List*, 1991 *National Union Catalog*, 1978 Field & Stream, 1972-12 FIELD STREAM America's largest outdoor sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while honoring the traditions hunters and fishermen have passed down for generations **Manual on Uniform Commercial Code** Austin T. Stickells, Carl Bernard Everberg, 1963

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