

Table 3. Parameters of the Johnson–Cook material model for Al 6061-T6 alloy.^{1,2,47,48}

Model	A (MPa)	B (MPa)	C	n	m
Lesuer et al. ¹ M1 model	324	114	0.002	0.42	1.34
Daoud et al. ² M2 model	250	79.70	0.0249	0.499	1.499

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