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**AR25.19-W-0101HA** Remove/install clutch position sensor

24.2.18

**MODEL** 964

with CODE GSM (GearShift, manual)

without CODE GSG (Mercedes PowerShift 3)

- 1 Clutch booster
- 2 Electrical connector
- 3 Sealing ring
- 4 Intermediate flange
- 5 Sealing ring
- 6 Flanking plate
- 7 Bolt
- GSM Clutch travel sensor



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STP	Removal/install		
1	Detach electrical connection (2) from clutch position sensor (GSM)		
2	Turn clutch position sensor (GSM) and the bolts (7) out. <b>WARNING!</b>		
3	Remove bolts (7) and remove flanking plate (6)	<b>[A] Installation:</b> Insert bolts (7) with installation adhesive. <b>BS:</b> Bolt, clutch position sensor to clutch booster. Quick-curing adhesive, Loctite 271.	<a href="#">9A25.10-W-1000-010</a> <a href="#">9A25.10-W-1000-020</a>
4	Remove clutch position sensor (GSM) with intermediate flange (4)	<b>[A] Installation:</b> Replace sealing ring (5) and <b>grease</b> (GSM).	
5	Remove clutch position sensor (GSM) from intermediate flange (4)	<b>[A] Installation:</b> Replace sealing ring (5) and <b>grease</b> lightly.	
6	Install in the correct order		
7	Connect diagnostic system, start actiVEM and perform quick test		
8	Select "Touch clutch" in teach-in process	<b>[A] The process is completely menu-assisted under:</b> <ul style="list-style-type: none"> <li>• "CPC - Drive control (ADD)"</li> <li>• "Inclination"</li> <li>• "Teach-in process"</li> <li>• "Teach-in cycle"</li> </ul>	
9	End actiVEM and disconnect diagnostic system		

BS Clutch sensing system

# Mercedes Benz Truck Repair Manual

**Yan Bai**



## **Mercedes Benz Truck Repair Manual:**

**Mercedes-Benz Truck** Mercedes-Benz Truck Co, *Chilton's Truck and Van Repair Manual* ,1978 Presents removal and installation procedures and on truck adjustments for repairing older model trucks or vans **Popular Mechanics** ,1981-02 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle *Chilton's Auto Repair Manual*, 1975 Chilton Book Company,1974 *Popular Science* ,1971-12 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better **Popular Mechanics** ,1976-01 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Crown's Diesel Repair Manual** Morton J. Schultz,1984 Practical manual on diesel engines covers general troubleshooting repair maintenance *Popular Mechanics* ,1985-06 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Popular Mechanics** ,1976-09 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Popular Mechanics** ,1981-03 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Motor Trend** ,1985 **Popular Science** ,1980-09 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better **Bentley BMW 5-Series 1989-95 Service Manual** Bentley Publishers,1998-07-03 If you re looking for better understanding of your BMW look no further This manual provides the highest level of clarity and completeness for all service and repair procedures Covers 525i 530i 535i 540i including touring **Popular Science** ,1980-08 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better *Volvo 240 Service Manual 1983 Through 1993* Bentley Publishers,1993 Vehicle Maintenance *Popular Science* ,1980-07 Popular Science gives our readers the

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