# **MERCURY**

Mercury Marine Div. Brunswick Corp. Fond du Lac, Wisconsin 54935

## TWO-CYLINDER MODELS

| Year Produced |  | Model |
|---------------|--|-------|
|               | A SECRETARIO DE CONTRA DE COMPANSA DE COMP |       |
| 1972-1978     |  |       |
| 1978-1983     |  | 4.0   |
| 1984-1985     |  |       |

## CONDENSED SERVICE DATA

| TUNE-UP  |
|--|
| Hg/rpen:   |
| Model 35   |
| Models 40, 400 & 402   |
| (72.9 mm)  |
| Stroke   |
| (65.1 mm)  |
| Displacement   |
| (5-96-ec)  |
| Compression At Cranking Speed  |
| AC   |
| Champion L76V  |
| Electrode Gap Surface Gap  |
| Ignition:  |
| Type   |
| (1.27-1.52 mm)   |
| Carburetor Pickup Timing See Text  |
| Maximum Advance See Text   |
| Fuel:Oil Ratio   |
| *Not more than 15 psi (103.5 kPa) variations between cylinders.                          |
| †AC type M40FFX spark plugs gapped at 0.030 inch #0.76                                   |
| mm) are recommended for use on 1971 400 models if rough<br>low speed operation is noted. |
| SIZES-CLEARANCES   |
| Piston Rings:  |
| End Gup  |
| Side Clearance   |
| Piston Skirt Clearance   |

| SIZES-CLEARANCES CONT.                       |
|--|
| Crankshaft Bearings:                         |
| Top Main Bearing Roller or Ball Bearing      |
| Center Main Bearing Bushing With Reed Valve  |
| Lower Main Bearing                           |
| Crankpin                                     |
| Piston Pin Bearing In Red Loose Rollers      |
| Number of Rollers Per Rod                    |
|  |
| *Publication not authorized by manufacturer. |
|  |
| TIGHTENING TORQUES                           |
| Connecting Rod                               |
| (20.8 N·m)                                   |
| Crankease Screws                             |
| (22.6 N·m)                                   |
| Cylinder Cover:                              |
| 35 HP  |
| (11:3 N·m)                                   |
| 40 HP  |
| $(7.9.74 \cdot m)$                           |
| Exhaust Cover                                |
| (22.6 N-m)                                   |
| Flywheel Nut 70-75 ftlbs.                    |
| (95.2-102 N-m)                               |
| Reed Screws                                  |
| (2.8 N·m)                                    |
| Spark Plugs                                  |
| (27.1 N·m)                                   |
| Transfer Port Cover:                         |
| 25 HP  |
| (5.6 N·m)                                    |
| 40 HP  |
| (6.8 N·m)                                    |
|  |
|  |

# **Manual Mercury 40 Hp Espanol**

**David Kirk** 

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