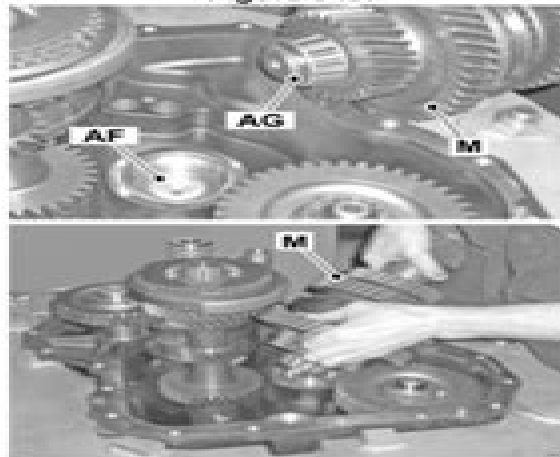


Figure 949.



**M** Layshaft  
**AF** Bore  
**AG** Piston ring seal 2

14. Install the layshaft in the front gear case. Make sure that the piston ring seal 2 is not damaged as it is located on the layshaft bore. Refer to Figure 949.
15. Locate the selector fork and install the selector rod 2. Refer to Figure 950.
16. Put the inter lock plunger into its bore through the selector rod locating hole. Refer to Figure 950.
17. Install the selector rod 1. Refer to Figure 950.

Figure 950.



- A** Detent port 1  
**C** Taper plug  
**D** Spring  
**E** Detent ball  
**G** Selector rod 1  
**H** Selector rod 2  
**J** Selector fork retaining screw 1  
**K** Selector fork retaining screw 2  
**N** Selector fork  
**AC** Interlock plunger
18. Make sure that both the selector rods are engaged with the interlock plunger by pulling or pushing both rods at the same time. The rods will lock in position when they are correctly engaged. Refer to Figure 950.
  19. Install the detent ball, spring and taper plug in the detent port 1. Refer to Figure 950.
  20. Install the selector fork retaining screw 1 and selector fork retaining screw 2. Refer to Figure 950.
  21. Tighten both screws to the correct torque value. Refer to Figure 950.
  22. Let the output shaft gear mesh with the input shaft when you assemble the rear gear case, it is necessary to engage the 4th gear as follows. Refer to Figure 951.
    - 22.1. Pull up selector rod 1 so that the selector fork engages with the 4th gear.

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**American Motors Company**



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