- After making sure that the steel ball stays steady at the center line, disconnect the hose from the adaptor and connect the next hose to the adaptor. Turn air screw to bring the other steel ball ® to the center line.
- Repeat the process on the third and fourth tubes.
   The balancer gauge is now ready for use in balancing the carburetors.

Remove the respective vacuum inlet screws and insert the adaptors in the holes. Connect the balancer gauge hoses to these adaptors, one hose to one adaptor, and balance the four carburetors as follows:

- Start up the engine, and keep it running at 1 750 r/min.
- A correctly adjusted carburetor has the steel balls in the Nos. 1 and 4 tubes at the same level, and those in the Nos. 2 and 3 tubes also at the same level, but lower by one half of the ball diameter than the Nos. 1 and 4 tubes as shown.
- If the steel balls are not in line positions, adjust the throttle valve adjusting screw correctly by using throttle valve adjust wrench.

09913 - 14911

Throttle valve adjust wrench

#### Adjusting order:

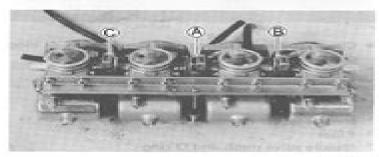
⑤ (for No. 2 Carb) → ⑤ (for No. 1) → ⑥ (for No. 4)

#### NOTE:

- If an adjustment is required, it is suggested that the fuel tank is removed, and fuel should be supplied by a separate fuel tank.
- \* Be sure to plug the fuel cock vacuum line.
- Each vacuum inlet screw has a gasket. Be careful not to leave out this pasket (1).









# **Manual Service Suzuki F 10a**

**Lauren Gardner** 

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