

**Fourth Semester B.E. Degree Examination, May/June 2010**  
**Mechanical Measurements and Metrology**

Time: 3 hrs.

Max. Marks:100

*Note: Answer any FIVE full questions, selecting  
at least TWO questions from each part.*

**PART - A**

1. a. What is metrology? State its objectives. (06 Marks)  
 b. Define the following: (09 Marks)  
 i) Line standard ii) End standard iii) Wavelength standard.  
 c. What is wringing? Build the following dimensions using M-112 set: (05 Marks)  
 i) 33.4565 ii) 87.1025.
2. a. Distinguish between tolerance and allowance. (04 Marks)  
 b. Explain the principles of interchangeability and selective assembly. (06 Marks)  
 c. Determine the actual dimensions for a hole-shaft pair designated as  $28H_7/f_8$ . Dimension 28 falls in the range of 18 to 30 mm. Fundamental deviation for f shaft is  $-5.5D^{0.41}$ ,  $IT_7 = 16\mu$  and  $IT_8 = 25\mu$ . Tolerance unit  $i = 0.45(D)^{1/3} + 0.001D$  (microns). (10 Marks)
3. a. Sketch and explain the following comparators: (12 Marks)  
 i) Zeiss optimeter ii) Solex comparators.  
 b. With a neat figure, explain the principle of sine bar. (04 Marks)  
 c. Build the following angles: (04 Marks)  
 i)  $49^\circ 36' 48''$  ii)  $35^\circ 32' 36''$
4. a. Explain how the straightness can be measured by using an autocollimator. (08 Marks)  
 b. Explain the 3 wire method of measuring the effective diameter of a screw thread. (08 Marks)  
 c. Briefly explain the working of a tool-maker's microscope. (04 Marks)

**PART - B**

5. a. With a suitable example, explain the generalized measurement system. (06 Marks)  
 b. Define the following terms: (08 Marks)  
 i) Accuracy ii) Precision iii) Calibration iv) Hysteresis.  
 c. With a block diagram, distinguish between primary and secondary transducers. (06 Marks)
6. a. What is the requirement of an intermediate modifying device? Explain the inherent problems, with a mechanical system. (08 Marks)  
 b. With a neat figure, explain the ballast circuit. (06 Marks)  
 c. Explain the working of a CRO. (06 Marks)
7. a. Sketch and explain the working of a platform balance. (06 Marks)  
 b. With a neat figure, explain the prony brake dynamometer. (08 Marks)  
 c. Discuss the working of McLeod gauge. (06 Marks)
8. a. What is a thermocouple? State and explain the laws of thermocouple. (08 Marks)  
 b. Discuss the construction and working of an optical pyrometer. (08 Marks)  
 c. What is a strain gauge? (04 Marks)

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# Measurement Instrument Question Paper For Diploma Mechanical

**CH Cherryholmes**



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In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is truly astonishing. Within the pages of "**Measurement Instrument Question Paper For Diploma Mechanical**," an enthralling opus penned by a very acclaimed wordsmith, readers embark on an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve into the book's central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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