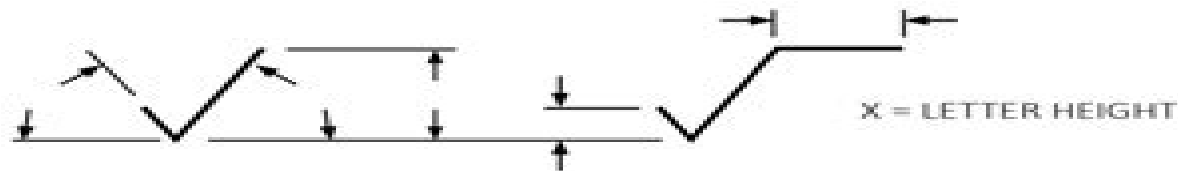


# ISO SURFACE FINISH SYMBOLS AND CALLOUTS

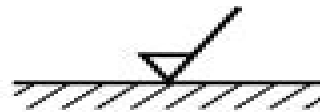


## REMOVAL OF MATERIAL

SURFACE MAY BE PRODUCED BY ANY METHOD



MATERIAL REMOVAL REQUIRED



MATERIAL REMOVAL PROHIBITED



MAXIMUM WAVINESS HEIGHT

ROUGHNESS AVERAGE VALUES

MACHINING ALLOWANCE



EXAMPLE

63  
32

.002-4  
⊥ .05

BASIC SURFACE TEXTURE SYMBOL



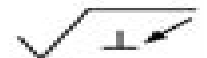
MAXIMUM WAVINESS SPACING RATING (C). SPECIFY IN INCHES OR MILLIMETERS, HORIZONTAL BAR ADDED TO BASIC SYMBOL



ROUGHNESS AVERAGE VALUES (A). SPECIFY IN MICROINCHES, MICROMETERS, OR ROUGHNESS GRADE NUMBERS



LAY SYMBOL (E)



MAXIMUM AND MINIMUM ROUGHNESS AVERAGE VALUES (A), SPECIFY IN MICROINCHES, MICROMETERS, OR ROUGHNESS GRADE NUMBERS.



ROUGHNESS SAMPLING LENGTH OR CUTOFF RATING (D). WHEN NO VALUE IS SHOWN USE .03 INCH (0.8 MILLIMETERS).



MAXIMUM WAVINESS HEIGHT RATING (B) SPECIFY IN INCHES OR MILLIMETERS. HORIZONTAL BAR ADDED TO BASIC SYMBOL.



MACHINING ALLOWANCE (F). SPECIFY IN INCHES OR MILLIMETERS.



NOTE: WAVINESS IS NOT USED IN ISO STANDARDS.

# Mechanical Drawing Standards Surface Finish Symbols

**LL Leslie**

A decorative graphic element consisting of a light blue horizontal bar with a rounded right end, and a red circular gradient shape partially visible behind it.

## **Mechanical Drawing Standards Surface Finish Symbols:**

**Technical Drawing: Reviewed from ISO Standards** Ir. Muttaqin Rahmat Pangaribawa, S.T., M.Eng., This Book offers a clear and structured introduction to technical drawing progressing from basic principles to advanced applications It covers fundamental techniques such as orthographic projection scaling and tolerancing with precision Emphasis is placed on ISO standards highlighting their role in establishing global benchmarks and ensuring quality Practical skills are developed through dimensioning schematic drawing and manufacturing detail exercises The use of traditional drafting tools and modern CAD methods is addressed Islamic perspectives are thoughtfully integrated into discussions on ethics and standardization Readers are guided toward producing accurate legible and compliant engineering drawings Key practices and real world applications are underscored throughout Summaries exercises and a comprehensive glossary reinforce learning This text is ideal for students lecturers and practitioners striving for professional mastery *Mechanical Drawing*, 1920 *Handbook of Optomechanical Engineering* Anees Ahmad, 2018-12-07 Good optical design is not in itself adequate for optimum performance of optical systems The mechanical design of the optics and associated support structures is every bit as important as the optics themselves Optomechanical engineering plays an increasingly important role in the success of new laser systems space telescopes and instruments biomedical and optical communication equipment imaging entertainment systems and more This is the first handbook on the subject of optomechanical engineering a subject that has become very important in the area of optics during the last decade Covering all major aspects of optomechanical engineering from conceptual design to fabrication and integration of complex optical systems this handbook is comprehensive The practical information within is ideal for optical and optomechanical engineers and scientists involved in the design development and integration of modern optical systems for commercial space and military applications Charts tables figures and photos augment this already impressive handbook The text consists of ten chapters each authored by a world renowned expert This unique collaboration makes the Handbook a comprehensive source of cutting edge information and research in the important field of optomechanical engineering Some of the current research trends that are covered include *A.S.M.E. Mechanical Catalog and Directory*, 1956 **Notes on Mechanical Drawing** Horace Pugh Fry, 1906 **Department Of Defense Index of Specifications and Standards Numerical Canceled Listing (APPENDIX) Part IV September 2005**, *Mechanical Catalog*, 1918 **Blueprint Reading And Sketching Including Machine Drawings; Piping Systems; Electrical and Electronics Prints; Architectural and Structural Steel Drawings**, Chapter 1 BLUEPRINTS When you have read and understood this chapter you should be able to answer the following learning objectives Describe blueprints and how they are produced Identify the information contained in blueprints Explain the proper filing of blueprints Blueprints prints are copies of mechanical or other types of technical drawings The term blueprint reading means interpreting ideas expressed by others on drawings whether or not the drawings are actually blueprints Drawing or sketching is the universal

language used by engineers technicians and skilled craftsmen Drawings need to convey all the necessary information to the person who will make or assemble the object in the drawing Blueprints show the construction details of parts machines ships aircraft buildings bridges roads and so forth BLUEPRINT PRODUCTION Original drawings are drawn or traced directly on translucent tracing paper or cloth using black waterproof India ink a pencil or computer aided drafting CAD systems The original drawing is a tracing or master copy These copies are rarely if ever sent to a shop or site Instead copies of the tracings are given to persons or offices where needed Tracings that are properly handled and stored will last indefinitely The term blueprint is used loosely to describe copies of original drawings or tracings One of the first processes developed to duplicate tracings produced white lines on a blue background hence the term blueprint Today however other methods produce prints of different colors The colors may be brown black gray or maroon The differences are in the types of paper and developing processes used A patented paper identified as BW paper produces prints with black lines on a white background The diazo or ammonia process produces prints with either black blue or maroon lines on a white background Another type of duplicating process rarely used to reproduce working drawings is the photostatic process in which a large camera reduces or enlarges a tracing or drawing The photostat has white lines on a dark background Businesses use this process to incorporate reduced size drawings into reports or records The standards and procedures prescribed for military drawings and blueprints are stated in military standards MIL STD and American National Standards Institute ANSI standards The Department of Defense Index of Specifications and Standards lists these standards it is issued on 31 July of each year The following list contains common MIL STD and ANSI standards listed by number and title that concern engineering drawings and blueprints

**Questions on Introductory Mechanical Drawing** Clarence Ellsworth Townsend, Stephen Farrell Cleary, 1929

**Index of Specifications and Standards**, 2005

*Fundamentals of Modern Manufacturing* Mikell P. Groover, 2016-01-11

*Fundamentals of Modern Manufacturing Materials Processes and Systems* 6th Edition is designed for a first course or two course sequence in Manufacturing at the junior level in Mechanical Industrial and Manufacturing Engineering curricula As in preceding editions the author's objective is to provide a treatment of manufacturing that is modern and quantitative The book's modern approach is based on balanced coverage of the basic engineering materials the inclusion of recently developed manufacturing processes and comprehensive coverage of electronics manufacturing technologies The quantitative focus of the text is displayed in its emphasis on manufacturing science and its greater use of mathematical models and quantitative end of chapter problems

**Mechanical Catalog**, 1953

**Manufacturing Engineering and Management**, 1960

*Self-taught Mechanical Drawing and Elementary Machine Design ...* F. L. Sylvester, 1910

Universal Dictionary of Mechanical Drawing George Herbert Follows, 1906

**Machine Drawing** Carl Lars Svensen, 1921

**Machine Drawing Problems** Edward Berg, George Elleson, 1921

*Mechanical Drawing*, 1980 A textbook introducing the basic theory techniques and uses of drafting for industrial arts and vocational high school students

Engineering Mechanics Devoted to Mechanical Civil, Mining and Electrical Engineering ,1884  
*Mechanical Drawing, Sketching, Practical Projection, Development of Surfaces* ,1920

*Geometrical Drawing,*

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web nov 6 2009 i haven t seen into a bongo cooling system in depth but with a bypass system thermostat the disc at the bottom of the stat allows coolant to flow through the bypass system during warmup and whenever the stat opens the disc attached to the main thermostat valve moves down and closes off the bypass system and allows the full flow

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web 1355a exhaust valve shutter system diesel 1362a fuel pump diesel 1372a corps ltd and precipitator diesel 1375a vacuum pump diesel 02of03 1375a vacuum pump diesel 03of03 1400b oil pump and filter diesel 1500b cooling system diesel 01of02 1500b cooling system diesel 02of02 1580b arm roller and the belt diesel

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web nov 8 2009 the bongo system with the stat in the return to the engine setup does rely on the pump pumping the coolant around the engine whereas the conventional setup has the pump lifting the coolant from the lower radiator tank to the engine block

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web please take care bleeding your coolant system when changing hoses air locks can cause overheating product mazda bongo friendeer ford freda top engine water coolant hose suitable for 2 0 litre petrol fe chassis

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web nov 4 2009 i am trying to find a diagram showing the coolant flow path this is the best diagram i can find and whilst it is a clear diagram it doesn t explain the flow very well igmaynard co uk bongo member eating pdf for example it shows in red the flow when the thermostat is closed note 1 on diagram

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web dec 28 2020 in this article you will find a description of mazda bongo fuses and relays with block diagrams and their locations note the cigarette lighter fuse there is no one general description for all mazda bongo models



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web 1 first you need to find the drawing number of the hose you require for the main coolant hoses you should refer to the relevant schematic for instance 15 184 is the bottom radiator hose these schematics will open in a new window schematic for 2 5 v6 petrol bongos all versions schematic for wlt 2 5 diesel bongos all models

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web nov 5 2009 re cooling system diagram by dandywarhol thu nov 05 2009 7 04 pm it s my understanding and some will disagree that only the radiator s top tank is in use for the majority of the time the coolant circulating around the various pipes and heater matrices is sufficient

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web mazda bongo friende ford freda top engine water coolant hose suitable for 2 5 litre v6 petrol j5 chassis sg5w diagram front cooling system or rear cooling system description located under the driver s seat o s going from the front of the engine to the large bore metal water pipe leading forward to the radiator

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web jul 24 2011 diagram of cooling system by dannyboy fri jul 22 2011 10 33 am hi y all a few weeks ago i came across a pretty coloured moving diagram of the cooling system in one of the threads in the techie stuff forum from memory i think it showed the coolant flow with the thermostat closed and open

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web mazda bongo friende ford freda lower engine coolant hose suitable for 2 5 turbo diesel wl t chassis sgl3 sgl3f sgl5 sgl5f sglw diagram front cooling system or rear cooling system description located under the passenger seat n s going from the thermostat housing to the large bore metal water pipe leading

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web feb 2 2020 the whole system holds about 13 litres so you will need 6 litres of antifreeze in your system if you are filling from empty please remember to refill with the same colour that is already in your bongo mazda bongo coolant system inspection take a good look round the coolant system the radiator if the hoses look swollen change them

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web jan 29 2016 the fans cannot be used on there own to gauge the condition of things as there are several other things that control the temp too age and condition of the rad condition and age of the thermostat and the fan trigger switch and the temp sender switch age and condition of the coolant all the above should be replaced frequently possibly

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diagram cooling system diagram d code 15 171 description located under the driver's seat o/s 82deg rated comes complete  
with rubber seal source genuine and pattern options

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1995 model also applicable for ford freda's sharing wiring diagram that i

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author 2023 08 27 adding a 2nd header under the passenger seat identifying your hose bleeding cooling system page 2

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web feb 26 2021 this video will show you how to locate and change your thermostat then bleed the air out of your mazda  
bongo any questions i'm happy to answer please comment

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web nov 9 2009 if the conditions then really demand extra cooling then the stat will fully open the bypass system will close  
off by the disc shaped valve and the entire cooling system will consist of the block head outlet hose under the driver's seat  
radiator lower radiator tank thermostat expansion aux tank heaters et al until things cool