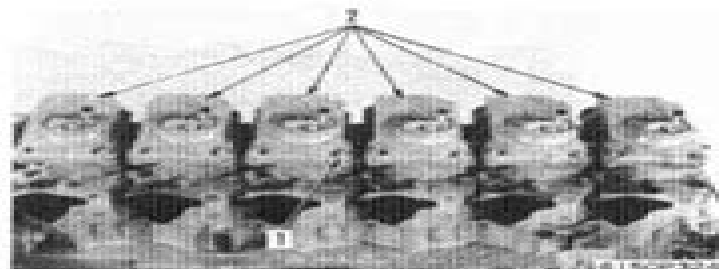


24. Cylinder head cover

Fit O-rings and install cylinder head covers (2), then tighten 24 mounting bolts (1).

- Apply adhesive to the O-rings so that they can be installed without causing twisting.

 Cylinder head cover mounting bolts:
 $1 \pm 0.1 \text{ kgm}$

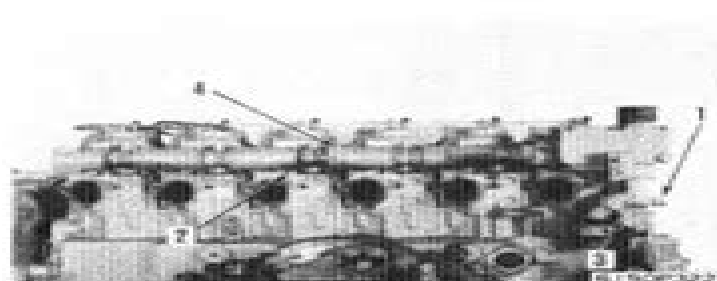
**25. Spill pipes**

Fit gaskets on both sides and install spill pipes (1).

 Joint bolt: $1.25 \pm 0.25 \text{ kgm}$

**26. Water manifold**


- Fit gaskets and install water manifold (4), then tighten 12 bolts (2) and 2 bolts (3).
- Fit gaskets on both sides, and connect tube (1) between the air compressor and connector.

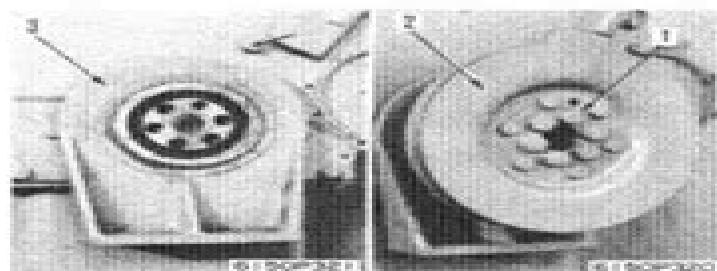
**27. Front support**

Install front support (3).

28. Crankshaft pulley and vibration damper

Install crankshaft pulley and vibration damper (2), then tighten 6 mounting bolts (1).

 Mounting bolts: $28 \pm 3 \text{ kgm}$
(Thread dia.: 16 mm, Pitch: 1.5 mm)
 $18 \pm 2 \text{ kgm}$
(Thread dia.: 14 mm, Pitch: 1.5 mm)



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