

## Electrical system

Battery voltage

Battery capacity

Starter motor, Bosch

Starter motor output

Alternator 6EV Marshall

Alternator output

Battery electrolyte specific gravity: Fully charged battery...

When charging has to be carried out

12 V

Max. 120 Ah

0 001 311 115

1.1 kW (1.48 h.p.)

70 229 712

480W 25A

1.275—1.285 g/cm<sup>3</sup>

1.230 g/cm<sup>3</sup>

## Cooling system

Thermostat

Starts opening at

Fully open at

Bellows thermostat

60°C (140°F)

74°C (165°F)

## WEAR TOLERANCES

### Cylinders

Ribbons for wear

(or if engine has abnormal fuel consumption)

0.25 mm (0.010")

### Crankshaft

Main bearing and connecting rod journals

Permitted out-of-roundness

Permitted taper

Max. axial play on crankshaft

0.05 mm (0.0024")

0.05 mm (0.0020")

0.40 mm (0.157")

### Camshaft

Bearing journals, permitted out-of-roundness

Max. clearance between camshaft and bushings

0.03 mm (0.0012")

0.15 mm (0.0060")

### Valves

Max. clearance between valve stem and guide

Edge of valve disc should be mm

0.15 mm (0.0060")

1.0 mm (0.0400")

## Tightening torques

Cylinder head nuts

Cylinder head stud bolts

Bolt for flange on crankshaft

Flywheel nut

Connecting rod bolts

Water pump flange (Bosch fuel injection pump)

Water pump flange (CAV fuel injection pump)

Main bearings

Nuts for fork for injectors

Bolt for intermediate gear transmission

Starter motor bolt

Bolt, front engine mounting

Bolt, rear engine mounting

Nm

70

20

70

180

70

60

80

50

8

70

70

45

45

Kpm

7

2

7

18

7

6

8

5

0.8

7

7

4.5

4.5

Lbf ft

51

14

51

130

51

43

58

36

5.6

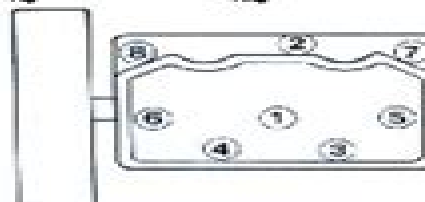
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Tightening scheme for cylinder head nuts



# Md6a Owners Manual

**MAN B&W Diesel A/S.**



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