Reg. No. :		1511	1100		

Question Paper Code: 21545

B.E./B.Tech. DEGREE EXAMINATION, MAY/JUNE 2013.

Seventh Semester

Mechanical Engineering

ME 2027/ ME 701 / GE 1452 - PROCESS PLANNING AND COST ESTIMATION

(Common to Production Engineering)

(Regulation 2008)

(Common to PTME 2027 - Process Planning and Cost Estimation for B.E (Part-Time) Sixth Semester - Mechanical Engineering - Regulation 2009)

Time: Three hours

Maximum: 100 marks

(80)

Answer ALL questions.

PART A — $(10 \times 2 = 20 \text{ marks})$

- 1. What is SIMO chart?
- 2. Define 'Rating'.
- 3. List the information requires for process planning.
- 4. What are the two approaches to process planning?
- 5. Define costing.
- 6. What is meant by direct material? Give an Example.
- Mention any two functions of cost estimation.
- 8. What do you meant by a realistic estimate?
- 9. What is meant by direct labour cost?
- 10. What is fatigue allowance?

PART B - (5 × 16 = 80 marks)

- 11. (a) (i) What steps are followed for doing a method study of job process? (8)
 - (ii) Write procedure of time study. (8)

Our

- (b) (i) What is the purpose of work measurement? Enumerate its uses. (8)
 - (ii) Discuss the tools are techniques for work measurement.

Me2027 May June2014 Question

Emilie Sanchez



Unveiling the Magic of Words: A Report on "Me2027 May June2014 Question"

In a global defined by information and interconnectivity, the enchanting power of words has acquired unparalleled significance. Their capability to kindle emotions, provoke contemplation, and ignite transformative change is really awe-inspiring. Enter the realm of "Me2027 May June2014 Question," a mesmerizing literary masterpiece penned with a distinguished author, guiding readers on a profound journey to unravel the secrets and potential hidden within every word. In this critique, we shall delve in to the book is central themes, examine its distinctive writing style, and assess its profound effect on the souls of its readers.

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