

Air cleanliness class ^a (ISO Class) in operation	Airflow type ^b	Average, airflow velocity ^c m/s	Air changes per hour ^d m ³ /m ² · h	Examples of applications
2	U	0,3 to 0,5	na	Photolithography, semiconductor processing zone ^e
3	U	0,3 to 0,5	na	Work zones, semiconductor processing zone
4	U	0,3 to 0,5	na	Work zones, multilayer masks processing, fabrication of compact discs, semiconductor service zone, utility zones
5	U	0,2 to 0,5	na	Work zones, multilayer masks processing, fabrication of compact discs, semiconductor service zone, utility zones
6	N or M ^f	na	70 to 160	Utility zones, multilayer processing, semiconductor service zones
7	N or M	na	30 to 70	Service zones, surface treatment
8	N or M	na	10 to 20	Service zones

NOTE na = not applicable

^a Occupancy states associated with the ISO Class should be defined and agreed in advance of establishing optimum design conditions.

^b When airflow type is listed, it represents the airflow characteristics for cleanrooms of that class: U = unidirectional; N = non-unidirectional; M = mixed (combination of U and N).

^c Average airflow velocity is the way that unidirectional airflow in cleanrooms usually is specified. The requirement on unidirectional airflow velocity will depend on local parameters such as geometry and thermals. It is not necessarily the filter face velocity.

^d Air changes per hour is the way that non-unidirectional and mixed airflow is specified. The suggested air changes are related to a room height of 3,0 meter.

^e Impervious barrier techniques should be considered.

^f With effective separation between contamination source and zones to be protected. Could be a physical or airflow barrier.

Iso 14644 4

JS Bruner



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