

# Lathe M-code

Lathe M-code

M-code	Description	Lathe M-code	Description
M00	Program stop	M01	Optional stop
M02	End of program	M03	Spindle speed on
M04	Spindle speed off	M05	Spindle stop
M06	Tool change	M07	Mist coolant on
M08	Mist coolant on	M09	Mist coolant off
M09	Mist coolant off	M10	Flood coolant on
M10	Flood coolant on	M11	Flood coolant off
M11	Flood coolant off	M12	Tool length compensation on
M12	Tool length compensation on	M13	Tool length compensation off
M13	Tool length compensation off	M14	Tool wear compensation on
M14	Tool wear compensation on	M15	Tool wear compensation off
M15	Tool wear compensation off	M16	Tool radius compensation on
M16	Tool radius compensation on	M17	Tool radius compensation off
M17	Tool radius compensation off	M18	Tool offset on
M18	Tool offset on	M19	Tool offset off
M19	Tool offset off	M20	Tool presetting on
M20	Tool presetting on	M21	Tool presetting off
M21	Tool presetting off	M22	Tool presetting on
M22	Tool presetting on	M23	Tool presetting off
M23	Tool presetting off	M24	Tool presetting on
M24	Tool presetting on	M25	Tool presetting off
M25	Tool presetting off	M26	Tool presetting on
M26	Tool presetting on	M27	Tool presetting off
M27	Tool presetting off	M28	Tool presetting on
M28	Tool presetting on	M29	Tool presetting off
M29	Tool presetting off	M30	End of program
M30	End of program	M31	End of program
M31	End of program	M32	End of program
M32	End of program	M33	End of program
M33	End of program	M34	End of program
M34	End of program	M35	End of program
M35	End of program	M36	End of program
M36	End of program	M37	End of program
M37	End of program	M38	End of program
M38	End of program	M39	End of program
M39	End of program	M40	End of program
M40	End of program	M41	End of program
M41	End of program	M42	End of program
M42	End of program	M43	End of program
M43	End of program	M44	End of program
M44	End of program	M45	End of program
M45	End of program	M46	End of program
M46	End of program	M47	End of program
M47	End of program	M48	End of program
M48	End of program	M49	End of program
M49	End of program	M50	End of program
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M88	End of program	M89	End of program
M89	End of program	M90	End of program
M90	End of program	M91	End of program
M91	End of program	M92	End of program
M92	End of program	M93	End of program
M93	End of program	M94	End of program
M94	End of program	M95	End of program
M95	End of program	M96	End of program
M96	End of program	M97	End of program
M97	End of program	M98	End of program
M98	End of program	M99	End of program

# M Code List For Mazak Lathe

**Mark Schwendau**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

**M Code List For Mazak Lathe:**

**AutoCAD Fundamentals** Mark Schwendau,1992      *Huebner's Machine Tool Specs: Threading through turning machines* ,1980      Huebner's Machines Tool Specs: Threading through turning machines ,1980      **Classified Directory and Buyers' Guide** Engineering Industries Association,1958

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