

Fig. 7 Loosening drive plate screws

Place the head and notor assembly on the bench. As illustrated in Fig. 7 hold drive plate (1) with Tool Part No 7144-744 and loosen drive plate screws (2) with Tool Part No 7144-511A.

Unscrew and remove transfer pump rotor. Position head on bench with drive plate uppermost. Remove drive plate screws, drive plate, top adjusting plate, carn shoes and roller assemblies. Immerse carn shoes and roller assemblies in clean test oil.

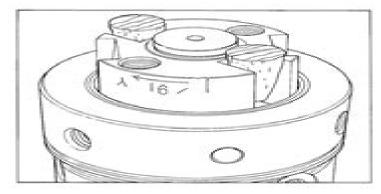


Fig. 8 Plunger receiving corks

Fit corks into transverse rotor slots to retain plungers as shown in Fig.8. Remove distributor and detach bottom adjusting plate.

Insert distributor rotor into head to ensure protection of the bearing surfaces. Secure rotor in position with transfer pumprotor finger tightened.

Unscrew and remove cam advance screw. Note direction of arrow on cam ring then withdraw cam ring. Note positions of "ears" on circlip and extract circlip using circlip pliers.

Reverse flixture endways in vice as shown in Fig 9, Hold drive hub (1) with Tool Part No 7144-773 (2) and using Tool Part No 7144-761 (3), focuses the drive shaft some a couple of turns.

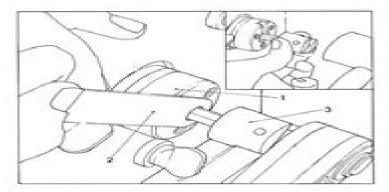


Fig. 9. Loosening drive shaft screw

Gently tap the end of the tool holding the screw to ease drive shaft through scale as shown in inset, then unscrew and remove screw. Remove drive shaft screw spring washer. The support washer can be left inside the drive hub.

Reverse fixture endways in vice and withdraw drive shaft governor weight assembly. Stand drive shaft seal uppermost. Remove drive shaft seal uppermost. Remove drive shaft seal from annular groove. Lift weight assembly until the cush drive back plate is level with the annular groove. Holding the back plate still, time the weight assembly until the three rivet heads can be lifted past the three notches in the back plate. Now lower the weight assembly. Turn the back plate until the internal lip is in line with the gap in the shaft splines, and lift off. Remove cush drive retainer, governor weights, thrust washer and thrust sleeve. Remove cush drive retainer. Remove cush drive retainer.

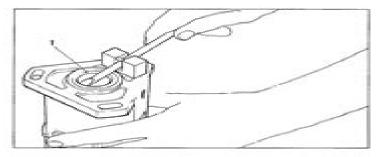


Fig 10 Removing drive hub seal

Withdraw drive hub from housing. Remove pump from fixture. Carefully note the way the drive hub seek are inserted then extract and discard drive hub seel (1) as shown in Fig 10 using Tool Part No 7044-893. Remove housing circlip with circlip piers. Extract and discard second drive hub seel, again using Tool Part No 7044-893.

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