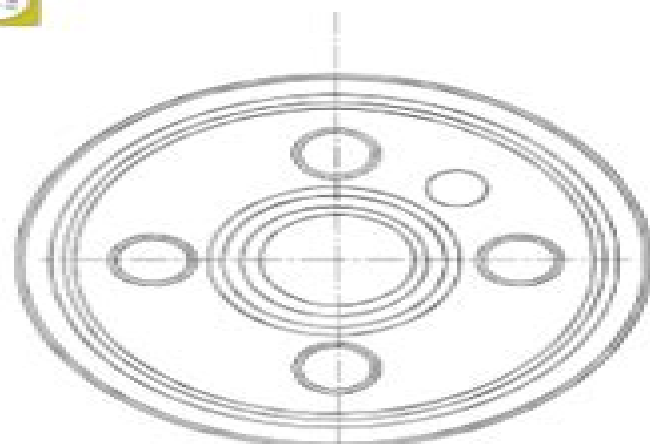
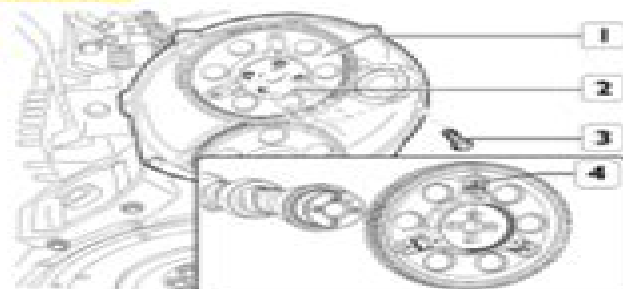


Figure 137



Rotate the camshaft so that the openings at the rear of the engine are arranged in the configuration illustrated in the diagram.

Figure 138



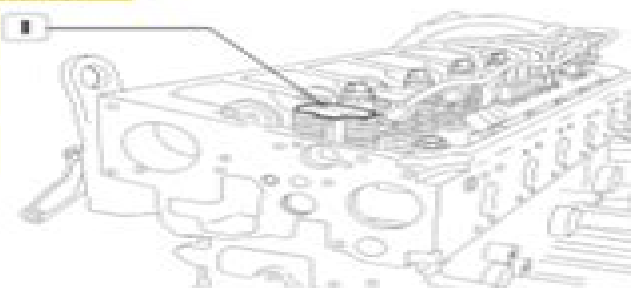
Install gear (1) controlling camshaft so that fastening holes on shaft coincide with slots (2) on control gear.

NOTE Position the gear (1) taking care to position the spokes (4) as illustrated.

This operation is necessary in order to be able to fit the flywheel correctly which can only be fitted in one position in relation to the gear.

Lock retaining screws (3).

Figure 139

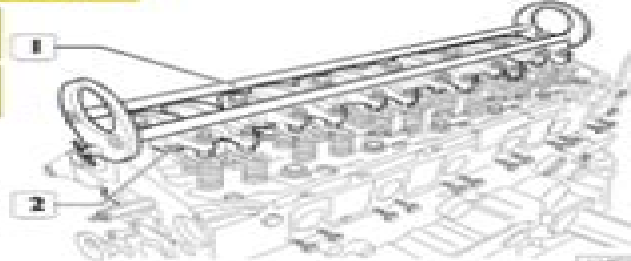


Install crosspieces (1) on valve rod.

1.1.1.1.1.1.1

NOTE Before refitting rocker arm shaft assembly, check that all adjustment screws have been fully unlocked.

Figure 140

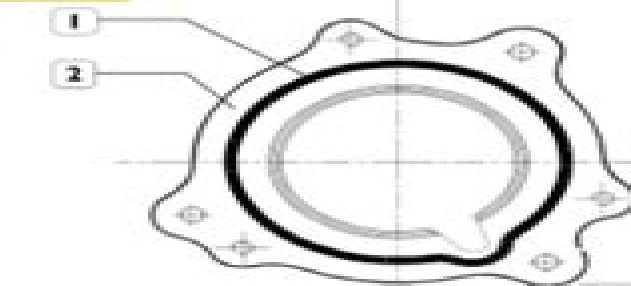


Apply tool 99360558 (1) to rocker arm shaft (2) and install shaft on cylinder head.

Lock retaining screws at required torque.

Remove tool 99360612.

Figure 141



Clean the surface of the parts to be joined removing impurities and oil residuals. Apply silicon LOCTITE 5970 (1) on the front cover (2) as shown in the picture. The diameter of the sealing string must be $1.5 \pm 0.5/0.2$ mm.

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Sabine Zange



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