# METRIC NUT GRADES, IDENTIFICATION MARKINGS AND STRENGTH

Metric nut grades, identification markings and strength chart to show proof strength and Vickers and Brinell hardness values of metric nuts made of carbon steel and alloy steel. Identification marking symbols of metric nuts are given in the following charts for grades 5, 6, 8, 9, 10 and 12.

This page has been developed according to ISO 898 - 2 : 2012 "Nuts with specified property classes – Coarse thread and fine pitch thread" standard.

Some important notes from ISO 898 - 2 standard:

- Standard specifies proof load values of nuts when tested at an ambient temperature range of 10 °C to 35 °C.
- Nuts conforming to ISO 898 2 have been used in applications ranging from -50 °C

to +150 °C.

- ISO 898 applies to nominal thread diameters up to and including M39 with triangular ISO thread.
- ISO 898 applies to different nut styles: thin nuts, regular nuts and high nuts.
- Boilt Nut assemblies with threads tolerances wider than 6H/6g, there is an increased risk of stripping.
- Hex nuts shall be marked by an indentation on the side or the bearing surface or by an embossment on the chamfer of the hex nut.
   Embossed markings must not protrude beyond the bearing surface of the nut.



Hex Nut Marking Examples

 The symbol for property classes of regular nuts (style 1) and high nuts (style 2) consists of one number and given in the following chart.

Nut Property Class	Control of the contro		8	9	10	1.2
Marking alternative 1 Designation Symbol	5	6		9	10	1.2
Marking alternative 2 Code Symbol	0		0	0	0	Ĉ

Identification marking symbols for nuts

- Failure of boilt - nut assemblies due to over-tightening can occur by shank fracture of boilt or by thread stripping of the nut and/or boilt. Shank fracture is immediate and therefore easily observed. Stripping is slow and therefore difficult to catch and this causes the risk of partly failed fasteners being left in boilt and nut assemblies. It would therefore be preferred to design boilt - nut assemblies whose mode of failure would always be by shank fracture of boilt.

 Following chart is intended to provide a bolt - nut assembly which is capable of being tightened to the bolt proof load without thread stripping occurs.

Nut Property Class	5	6	-8	9	10	12
1000000						

# **Metric Nut Identification Letter**

**S Marginson** 

#### **Metric Nut Identification Letter:**

Range Rover Classic - Torque Technical Tips - Vol 1 Range Rover Club of Australia, Victoria Branch, 2020-07-01 Torque Technical Tips books are a must for Range Rover Classic enthusiasts There are two volues in this series which totals over 700 pages of expert technical tips for Land Rover s Range Rover Classic spanning from 1977 to 1992 and have been collated from Torque the club magazine of one of the oldest Range Rover Clubs around the Range Rover Club of Australia Victoria Branch Volume 1 has 373 pages and takes tips and articles dated between 1977 and 1986 Contributions come from a mix of Land Rover mechanics and club enthusiasts and include how these wonderful cars work getting home if you break down in the middle of nowhere we call it bush mechanics in Australia modifications off road driving and recovery techniques and many more The wealth of knowledge from the club that was formed in 1977 is emmense it s still going strong and still has some of the original members

Physics Letters ,2001

USA Standards American National Standards Institute,1981

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Physical Review & Physical Review Letters: M-Z Nichigai Asoshiētsu,1974

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