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BODY AND CHASSIS ASSEMBLY

Removal and Refinement

28-01-01

1. Remove the air filter and water pump housing from the front of the instrument panel.
2. Remove the front fender and water pump housing from the front of the instrument panel.
3. Disconnect the air filter pipe of the front of the instrument panel to the front fender panel.
4. Remove the front fender panel.
5. Disconnect the front fender wiring in the light switch.
6. Fig. 1. Lift the front and grille assembly clear of the instrument panel.

Refinement

1. Place the front and grille assembly over the front fender, leaving the grille on the front of the front fender.
2. Connect the front of the instrument panel with the air filter and water pump housing from the front of the front fender.
3. Reconnect the air filter pipe of the front of the instrument panel.
4. Reconnect the front fender wiring in the light switch and into the front fender panel.

CHASSIS AND ENGINE PANELS ASSEMBLY

Removal and Refinement

28-01-02

1. Remove the front and grille assembly as stated in operation 28-01-01.
2. If necessary, remove the air filter of the front of the instrument panel and then disconnect the front of the instrument panel from the front of the front fender.
3. Remove the front fender wiring from the front of the instrument panel.
4. Remove the front fender and water pump housing from the front of the instrument panel.
5. Remove the front fender and water pump housing from the front of the instrument panel.

Refinement

1. Place the grille and side panel assembly in position on the front and secure the grille with the front fender and water pump housing from the front of the instrument panel.
2. If necessary, lift the air filter pipe of the front of the instrument panel and then disconnect the front of the instrument panel from the front of the front fender.
3. Reconnect the front fender wiring in the front of the instrument panel.
4. Reconnect the front fender wiring in the front of the instrument panel.

SEALS REMOVAL AND REPLACEMENT

Removal

1. Remove the front and grille assembly as stated in operation 28-01-01.
2. If necessary, remove the air filter of the front of the instrument panel and then disconnect the front of the instrument panel from the front of the front fender.
3. Fig. 2. Remove the required panel by removing the front fender and water pump housing from the front of the instrument panel.

NOTE - IF THE BOTTOM PANEL IS TO BE REMOVED THE TWO SIDE PANELS MUST BE REMOVED FIRST.

4. Remove all traces of the old seal and adhesive from the panel.

Refinement

1. Remove the required material on the correct surface of the seal and with an approved adhesive (i.e. Bostik 175) and allow it to dry completely.
2. Apply a coat of the adhesive to the seal surface and allow it to become tacky.
3. Place the seal in position, leaving pressure marks for the seal to be made.
4. Lift the panel and secure with the front fender and water pump housing from the front of the instrument panel.
5. If necessary, lift the air filter pipe of the front of the instrument panel and then disconnect the front of the instrument panel from the front of the front fender.
6. Reconnect the front fender wiring in the front of the instrument panel.

SUPER INSTRUMENT PANELS

Removal and Refinement

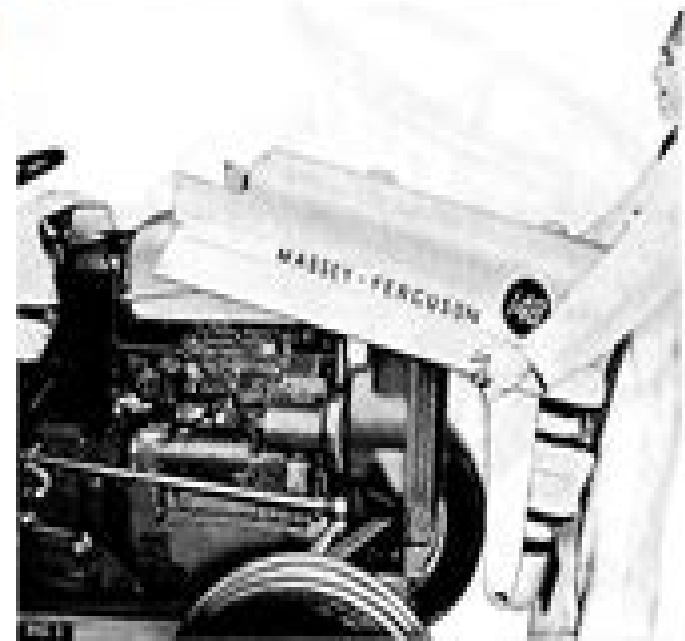
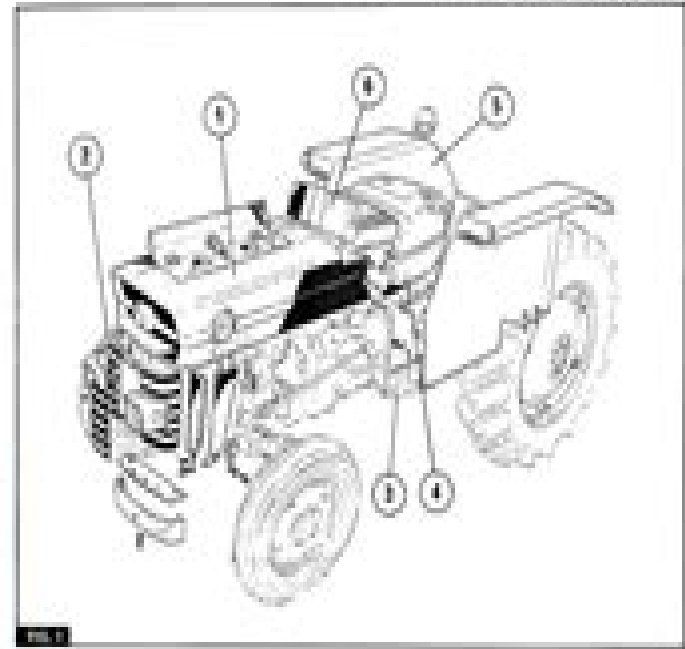
28-01-03

Removal

1. Fig. 3. Remove the front fender and water pump housing from the front of the instrument panel and then disconnect the front of the instrument panel from the front of the front fender.
2. If necessary, remove the air filter pipe of the front of the instrument panel and then disconnect the front of the instrument panel from the front of the front fender.

Refinement

1. If necessary, lift the air filter pipe of the front of the instrument panel and then disconnect the front of the instrument panel from the front of the front fender.
2. Fig. 4. Lift the front panel and secure with the front fender and water pump housing from the front of the instrument panel.
3. Reconnect the front fender wiring in the front of the instrument panel.



Mf 265 Service Manual

Yicheng Fang



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