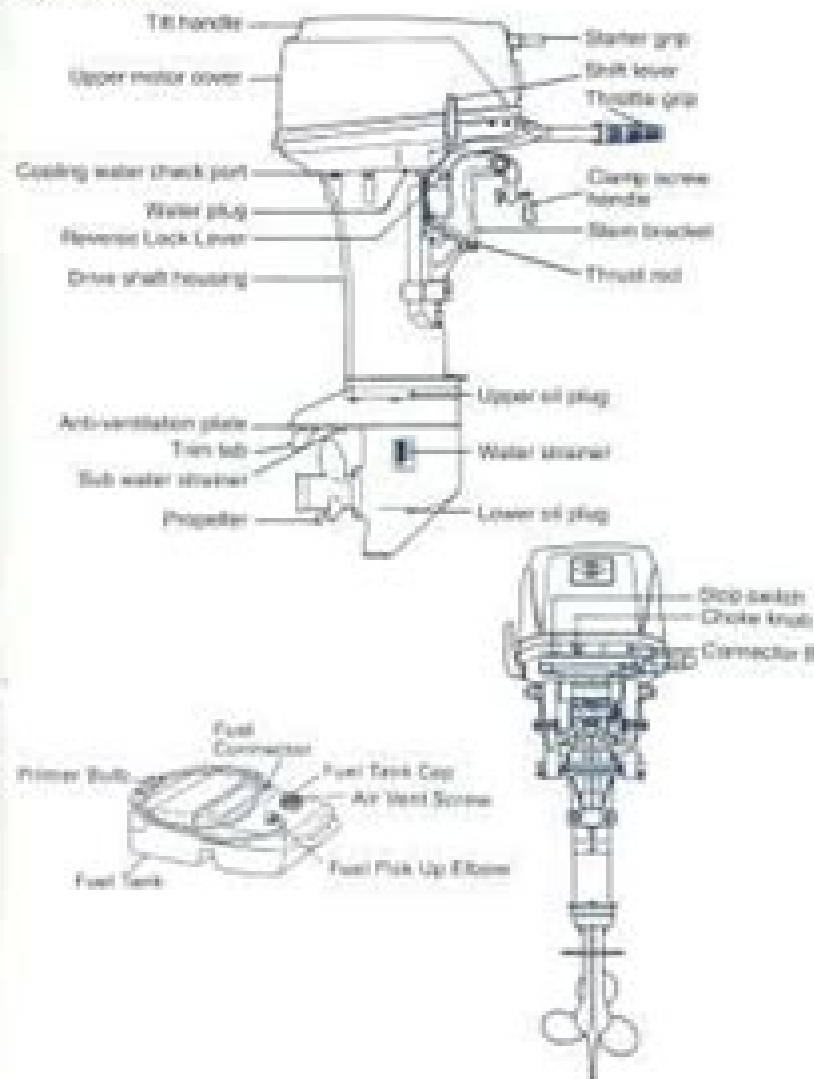


# 1. SPECIFICATIONS

MODEL	20CS	20C3 EP	20C3 EP	20M4	20M4 EP	49C	49C EP	49C EP
Overall Length, mm	884	900	900	884	900	918	918	900
Overall Width, mm	417	403	403	417	403	415	415	403
Overall Height, mm	1118 ± 10 (43 ± 0.075)							
Trim Height, mm	429 ± 5 (22 ± 0.2)							
Weight, kg	11.4 (25.1)							
Output, kW	5.000 ± 0.000							
Max. Operating Range	0.150 ± 0.000							
Number of Cylinders	2							
Stroke Displacement, cc	429							
Max. r.p.m., min	54 ± 5							
Exhaust System	through hull exhaust							
Lubrication System	engine oil mixed gasoline							
Cooling System	forced water cooling							
Starting System	manual	electric starter motor*	manual	electric starter motor*	manual	electric starter motor*	manual	electric starter motor*
Ignition	Flywheel Magneto C.D. Ignition							
Spark Plugs	NGK B7HS-16 (B7HS-16 or CHAMPION LS6C/PL6SC gap 1.6 mm)							
Alternator	12V 30A							
Trim System	E							
Engine Oil Mixing Ratio	unmixed gasoline 50:1 (Gasoline 2-stroke Engine Oil 1)							
Gear Oil	Gear Oil SAE 90 GL-5, SAE 85W-90, Approx. 280 ml (25.5 fl. oz.)							
Fuel Tank Capacity, l	25							
Gear Reduction Ratio	12:23							

# 2. NAME OF PARTS

## 25C3 • 30A4



# Mercury Tohatsu 25hp 2 Stroke Service Manual

**Penton Staff**



## **Mercury Tohatsu 25hp 2 Stroke Service Manual:**

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 AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL  
 AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT  
 SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS **Mercury**  
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 enable every owner to fix their outboard motor with ease Troubleshooting tables help diagnose potential problems and there  
 is advice on regular maintenance and winterising and repair Jean Luc Pallas s enthusiasm for passing on his knowledge as  
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